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Asymmetric synthesis of 4-amino-γ-butyrolactones via lithium amide conjugate addition

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Abstract—Upon treatment with homochiral lithium (*R*)-*N*-benzyl-*N*-(α -methylbenzyl)amide, γ -benzyloxy but-2-enoates undergo competitive conjugate addition and γ -deprotonation, while γ -*tert*-butyldimethylsilyloxy but-2-enoates undergo exclusive conjugate addition. Treatment of γ -benzyloxy or γ -*tert*-butyldimethylsilyloxy but-2-enoamides with lithium (*R*)-*N*-benzyl-*N*-(α -methylbenzyl)amide furnishes exclusively the γ -benzyloxy- or γ -*tert*-butyldimethylsilyloxy- β -amino amide products of conjugate addition in high de. The γ -*tert*-butyldimethylsilyloxy- β -amino butanoate products of conjugate addition readily undergo O-desilylation and concomitant cyclisation to furnish 4-[*N*-benzyl-*N*-(α -methylbenzyl)amino]- γ -butyrolactone, which may be stereoselectively functionalised via deprotonation and alkylation to give the corresponding *trans*-3-alkyl-4-amino- γ -butyrolactones. Alternatively, stereoselective alkylation of γ -benzyloxy- or γ -*tert*-butyldimethylsilyloxy- β -amino butanoates and butanamides through enolate formation and alkylation following a tandem (via the (*Z*)-lithium enolate) protocol gives a range of separable *syn*- and *anti*- α -alkyl- β -amino esters and amides. *O*-Silyl deprotection of the *syn*- and *anti*- α -alkyl- β -amino butanoates with TBAF and concomitant cyclisation provide *trans*-3-alkyl-4-amino- γ -butyrolactones, consistent with epimerisation to the thermodynamically favoured *trans*-lactone occurring upon deprotection. © 2007 Elsevier Ltd. All rights reserved.

1. Introduction

Enantiomerically pure 4-amino- γ -butyrolactones are widely recognised as valuable synthetic tools within organic synthesis. These versatile intermediates have been used as key synthetic building blocks for the preparation of a wide range of functionality including aziridines,¹ oxazolidinones,² βlactams,³ tetrahydroindoles⁴ and highly functionalized amino acids.⁵ The vast majority of routes to this highly desirable class of compound are derived from chiral pool materials, with routes to the parent 4-amino- γ -butyrolactones having been demonstrated from aspartic acid,⁶ asparagine⁷ and aminocarnitine,⁸ while the 4-amino-5-methyl- γ -butyrolactone framework has been synthesised from threonine.⁹ Only limited stereoselective routes to the 4-amino- γ -butyrolactone skeleton have been demonstrated, with tandem radical addition-cyclisation reactions of oxime ethers,¹⁰ nucleophilic addition to *tert*-butanesulfinyl α -alkoxyaldimines,¹ the use of chiral auxiliaries,¹² and chemoenzymatic synthesis¹³ all having shown promise for the preparation of this valuable motif.

Previous investigations from this laboratory have shown that the conjugate addition of homochiral lithium amides derived from α -methylbenzylamine to α , β -unsaturated esters may be used for the asymmetric synthesis of β -amino acid derivatives.¹⁴ Furthermore, functionalisation of the (*Z*)- β -amino enolate arising from conjugate addition, or the (*E*)- β -amino enolate arising from deprotonation of the corresponding β -amino ester, gives preferentially the corresponding *anti*stereoisomer with moderate to high stereoselectivity (Fig. 1).¹⁵ This general and versatile methodology has been applied to a number of total syntheses,¹⁶ and as part of our existing research portfolio directed towards the de novo asymmetric synthesis of monosaccharides and amino sugars, we outline herein the scope of this methodology for the asymmetric synthesis of a range of 4-amino- γ -butyrolactones.

It was envisaged that conjugate addition of homochiral lithium *N*-benzyl-*N*-(α -methylbenzyl)amide **1** to a range of γ -benzyloxy and γ -*tert*-butyldimethylsilyloxy but-2-enoates and but-2-enamides **2** would give the corresponding β -amino esters **3** with high stereoselectivity. Subsequent O-deprotection of **3** and concomitant intramolecular cyclisation would generate 4-amino- γ -butyrolactone **4**, which could be readily alkylated at C(2) via enolate formation, to generate **6**.

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Figure 1. Diastereoselective alkylation of β -amino crotonates.

Alternatively, tandem conjugate addition and enolate alkylation to give **5**, followed by O-deprotection and cyclisation would also generate the 3-substituted-4-amino- γ -butyrolactone **6** (Fig. 2).



Figure 2. Proposed stereoselective route to 4-amino-y-butyrolactones.

2. Results and discussion

2.1. Lithium amide conjugate addition to γ -benzyloxy and γ -*tert*-butyldimethylsilyloxy but-2-enoates and but-2-enamides

Initial studies concentrated upon the preparation of a range of (E)- γ -benzyloxy and (E)- γ -tert-butyldimethylsilyloxy but-2-enoates. Methyl (E)-4-benzyloxybut-2-enoate 7 was prepared in 57% yield via the Ag₂O promoted bromide displacement from commercially available methyl 4-bromocrotonate with benzyl alcohol. The corresponding *tert*-butyl ester was prepared from benzyloxyacetaldehyde via olefination under Masamune–Roush conditions,¹⁷ to afford (*E*)-**8** as the sole product in 90% yield and >98% de after purification. A range of γ -*tert*-butyldimethylsilyloxy but-2-enoates was also prepared, with ethyl 4-(*tert*-butyldimethylsilyloxy)but-2-enoate **9** readily prepared by borane reduction of monoethyl fumarate and subsequent silylation with TBDMSCl, giving (*E*)-**9** in 33% overall yield. Alternatively, treatment of aldehyde **10**¹⁸ with either methyl or *tert*-butyl diethylphosphonoacetate under Masamune–Roush conditions afforded (*E*)-**11** and (*E*)-**12**, respectively, in >98% de in each case and in good yield (Scheme 1).



Scheme 1. Reagents and conditions: (i) Ag₂O, BnOH, CaSO₄, DCM; (ii) *tert*-butyl diethylphosphonoacetate, LiCl, ^{*i*}Pr₂NEt, MeCN, rt, 48 h; (iii) BH₃, THF, -10 °C to rt, then TBDMSCl, Et₃N, DCM, rt; (iv) methyl diethylphosphonoacetate, LiCl, ^{*i*}Pr₂NEt, MeCN, rt, 48 h.

The behaviour of γ -benzyloxy butenoates 7 and 8 upon reaction with homochiral lithium N-benzyl-N-(a-methylbenzyl)amide 1 was evaluated. Addition of lithium amide (R)-1 to γ -benzyloxy methyl ester 7 gave a 44:56 mixture of methyl (Z)-4-benzyloxybut-3-enoate (Z)-13 (arising from γ -deprotonation) and β -amino ester 14 in >98% de (arising from conjugate addition). Chromatographic purification gave (Z)-13 in 42% yield and β -amino ester 14 in 47% yield and >98% de. Treatment of γ -benzyloxy *tert*-butyl ester 8 with lithium amide (R)-1 gave a 50:50 mixture of products arising from γ -deprotonation [(Z)-15/(E)-16, 88:12] and conjugate addition (17, >98% de). Purification gave a partially separable mixture of (Z)-15 and (E)-16 in 41% combined yield, and β -amino ester 15 in 42% yield and >98% de (Scheme 2). These product distributions indicate that γ -deprotonation competes effectively with conjugate addition in the reaction of γ -benzyloxy butenoates 7 and 8 with lithium amide (*R*)-1. The predominance of the (Z)-olefins 13 and 15 from the γ -deprotonation manifold of 7 and 8 with lithium amide (R)-1 is consistent with previous observations concerning the stereochemical consequence of enoate deprotonation reactions.¹⁹ Addition of lithium amide (*R*)-1 to γ -tert-butyldimethylsilyloxy butenoates 9, 11 and 12 gave, in each case, a crude reaction product containing exclusively the desired β-amino esters 18-20 in >98% de, which were isolated in 60-76% yield. No sign of the β , γ -unsaturated ester products of γ -deprotonation was noted in the crude reaction product in each case. The configuration at the β -centre within β -amino esters $(3S,\alpha R)$ -14 and $(3S,\alpha R)$ -17–20 was assigned by analogy with established models developed to explain the stereoselectivity observed during addition of lithium amide 1 to α,β -unsaturated esters.²⁰



Scheme 2. Reagents and conditions: (i) lithium (*R*)-*N*-benzyl-*N*-(α -methylbenzyl)amide 1, THF, -78 °C, 2 h.

Having demonstrated that γ -tert-butyldimethylsilyloxy butenoates 9, 11 and 12 disfavour γ -deprotonation upon reaction with lithium amide (R)-1, the product distribution upon conjugate addition to a γ -benzyloxy- and γ -tert-butyldimethylsilyloxy butenamide was investigated. The desired γ -benzyloxy and γ -tert-butyldimethylsilyloxy amides 27 and 28 were therefore prepared, via a multistep synthetic scheme from the known lactone 21. Heating lactone 21 with pyrrolidine gave alcohol 22, which was subsequently O-protected, giving the O-benzyl and O-TBDMS butenamides 23 and 24, respectively. Heating 23 and 24 in vacuo induced a retro-Diels–Alder reaction and provided (Z)- α , β unsaturated amides 25 and 26 ($J_{2,3}$ 11.7 Hz) in excellent yield, with photolysis in the presence of a catalytic amount of diphenyldisulfide promoting isomerisation to the corresponding (E)- α , β -unsaturated amides **27** $(J_{2,3}$ 15.0 Hz) and **28** $(J_{2,3}$ 15.2 Hz) in good yield (Scheme 3).²¹



Scheme 3. Reagents and conditions: (i) pyrrolidine, 65 °C then recrystallisation; (ii) KH, THF, -70 °C then BnBr, -78 °C to rt; (iii) TBDMSCl, NEt₃, DCM, rt; (iv) reflux; (v) diphenyldisulfide, benzene/hexane (1:1), *hv*.

In contrast to the mixture of products observed upon conjugate addition of lithium amide (*R*)-1 to γ -benzyloxy butenoates 7 and 8, addition of lithium amide (*R*)-1 to both the γ -benzyloxy and γ -tert-butyldimethylsilyloxy amides 27 and 28 gave exclusively the β -amino amide products from conjugate addition in >95% de in each case. Chromatographic purification gave 29 and 30 in 89 and 53% yield, respectively (Scheme 4).

Analysis of the product distributions arising from these conjugate addition reactions indicates that γ -tert-



Scheme 4. Reagents and conditions: (i) lithium (*R*)-*N*-benzyl-*N*-(α -methylbenzyl)amide 1, THF, -78 °C, 2 h.

butyldimethylsilyloxy butenoates and butenamides inhibit γ -deprotonation. However, while γ -benzyloxy butenamides promote conjugate addition exclusively, γ-benzyloxy butenoates undergo competitive conjugate addition and ydeprotonation. A simple model may be used to explain these product distributions. Assuming that lithium amide conjugate addition requires initial binding of the carbonyl functionality of the α,β -unsaturated acceptor via lithium co-ordination, the increased electron donating ability of the amide relative to the ester will result in the amide carbonyl being a far better ligand for the lithium amide than the ester carbonyl, thus promoting the conjugate addition manifold over γ -deprotonation in the butenamide system. Competitive binding by the γ -benzyloxy substituent to the lithium amide favours γ -deprotonation; however, such binding is precluded in both γ -tert-butyldimethylsilvloxy butenoates and butenamides.

2.2. Diastereoselective alkylation of lithium (Z)- and (E)enolates of γ -tert-butyldimethylsilyloxy- β -amino butanoates

β-Amino enolate elaboration following conjugate addition was next investigated, as it was envisaged that subsequent deprotection and cyclisation to the corresponding lactone would offer an attractive route to functionalized 4-amino- γ -butyrolactones. Conjugate addition lithium amide (R)-1 to *tert*-butyl ester 12 and methylation of the resulting (Z)enolate²² gave a partially separable 50:50 mixture of the syn- and anti-diastereoisomers 31/32, which were isolated in 50% combined yield. Conjugate addition of lithium amide (*R*)-1 to ethyl or methyl esters 9 and 11 and enolate methylation gave a 60:40 mixture of the partially separable syn- and anti-diastereoisomers 33/34 and 35/36, respectively, in 53 and 49% yield. The generality of this tandem conjugate addition-alkylation approach was also investigated, with conjugate addition of lithium amide (R)-1 to ethyl ester 9 and alkylation with benzyl bromide and allyl bromide giving a 71:29 and 77:23 mixture of the corresponding syn- and anti-diastereoisomers, 37/38 and 39/40, respectively, which were partially separable by chromatography, giving 37/38 and 39/40 in 52 and 55% combined isolated yields (Scheme 5).

An alternative, stepwise approach to enolate functionalisation was next investigated. Deprotonation of ethyl and methyl β -amino esters **18** and **19**, respectively, with LDA and subsequent alkylation of the in situ formed lithium



Scheme 5. Reagents and conditions: (i) lithium (*R*)-*N*-benzyl-*N*-(α -methyl-benzyl)amide 1, THF, -78 °C, 2 h, then R'X, -78 °C to rt. [^aCombined yield of both diastereoisomers.]

(*E*)-enolate²² with methyl iodide gave a 25:75 and 29:71 mixture of the corresponding *syn*- and *anti*-diastereoisomers **33/34** and **35/36**, respectively, and in quantitative yield in each case (Scheme 6).



Scheme 6. Reagents and conditions: (i) LDA, THF, -78 °C, then MeI, -78 °C to rt. [^aCombined yield of both diastereoisomers.]

The relative syn- and anti-configurations within the C(2)methylated β -amino methyl esters 33 and 34 were next established through conversion to the corresponding β-lactams. As a model system for this transformation, β-amino methyl ester **19** was selectively monodebenzylated with CAN to furnish β -amino ester **41**,²³ with subsequent treatment of 41 with MeMgBr giving the β -lactam 42 in 97% yield. Following this protocol, syn diastereoisomer 35 gave the cis- β -lactam 44 ($J_{2,3}$ 5.6 Hz), and anti diastereoisomer 36 gave the trans- β -lactam 46 ($J_{2,3}$ 2.1 Hz) (Scheme 7). The stereodivergent preference for the svn stereoisomer in the tandem conjugate addition-methylation protocol and the *anti*-stereoisomer in the stepwise procedure is consistent with alkylation proceeding via the corresponding lithium (Z)and (E)-enolates, respectively. However, the preferential syn alkylation in the tandem procedure contrasts the known anti preference for the tandem conjugate addition-methylation of methyl crotonate,¹⁵ indicating that the stereoselectivity of tandem β-amino enolate alkylations is highly dependent upon the nature of the substituent at C(4).

In the amide series, tandem conjugate addition of lithium amide (R)-1 to γ -tert-butyldimethylsilyloxy butenamide 28 and enolate alkylation with methyl iodide, benzyl bromide or allyl bromide gave a 66:34, 86:14 and 80:20 mixture of the corresponding syn- and anti- α -methyl-, α -benzyl- and α -allyl- β -amino butanamides 47–52 (Scheme 8). Following the stepwise protocol, treatment of β -amino amide $(3R, \alpha R)$ -30 with LDA and alkylation of the resultant enolate with MeI gave a 65:35 mixture of syn-47/anti-48 in quantitative yield. The syn-preference for the tandem alkylation within the butanamide series was assigned by analogy to that observed in the corresponding butanoates. The comparable selectivities arising from the tandem (66:34 syn/anti) and stepwise (65:35 syn/anti) methylation reactions in this series can be ascribed to the intermediacy of a common lithium (Z)- β -amino amide enolate in both protocols, in contrast to the stereodivergent enolate formation in the butanoate series.

Previous investigations from this laboratory have demonstrated that the conjugate addition of lithium amide (*R*)-1 to a range of α , β -unsaturated esters and subsequent in situ oxidation of the thus formed enolate with the chiral oxidant



Scheme 7. Reagents and conditions: (i) CAN (2.1 equiv), MeCN/H₂O (5:1), rt; (ii) MeMgBr, Et₂O, 0 °C.



Scheme 8. Reagents and conditions: (i) lithium (*R*)-*N*-benzyl-*N*-(α -methyl-benzyl)amide 1, THF, -78 °C, 2 h, then RX, -78 °C to rt; (ii) LDA, THF, -78 °C, 30 min, then RX, -78 °C to rt.

(–)-(camphorsulfonyl)oxaziridine (CSO) proceeds with high *anti*-selectivity.²⁴ Following this procedure, conjugate addition of lithium amide (*S*)-1 to 11 and subsequent oxidation with (+)-CSO gave *anti*- α -hydroxy- β -amino ester 53 as a single diastereoisomer in 78% isolated yield after chromatography (Scheme 9).



Scheme 9. Reagents and conditions: (i) lithium (*S*)-*N*-benzyl-*N*-(α -methyl-benzyl)amide 1, THF, -78 °C, 2 h, then (+)-CSO, -78 °C to rt, 12 h.

2.3. Synthesis of 3-alkyl-4-amino-γ-butyrolactones

With a range of γ -benzyloxy- and γ -tert-butyldimethylsilyloxy-B-amino butanoates and butanamides in hand, their conversion to the corresponding 4-amino-y-butyrolactones was investigated. The assigned configuration at C(3) arising from conjugate addition within the simple β -amino esters was confirmed unambiguously through the conversion of γ -benzyloxy- β -amino ester 14 into the known N-protected- γ -butyrolactone 55. Hydrogenolysis of β -amino ester 14, followed by treatment with benzoyl chloride and pyridine gave dibenzoyl β -amino ester 54, with subsequent selective O-benzoyl deprotection giving $4-(N-benzoylamino)-\gamma$ butyrolactone 55 in 83% yield after purification, with comparable spectroscopic properties to those reported in the literature $\{ [\alpha]_D^{21} - 100.8 \ (c \ 0.4, \text{ CHCl}_3); \text{ lit.}^{25} \ [\alpha]_D^{20} - 97.0 \}$ $(c 1.4, CHCl_3)$. As an alternative route to the 4-amino- γ -butyrolactone framework, treatment of γ -tert-butyldimethylsilyloxy- β -amino ester 18 with TBAF gave the lactone 4 in 77% yield (Scheme 10).

The stereoselective functionalisation of the lactone **4** via a deprotonation–alkylation strategy was next examined. Treatment of **4** with KHMDS (1.2 equiv), followed by an excess of methyl iodide gave, at 80% conversion, a 92:8 mixture of *trans* monomethylated lactone **56** (>95% de) and



Scheme 10. Reagents and conditions: (i) Pd/C, AcOH, 50 °C, H_2 (4 atm), then PhCOCl, pyridine, DCM, 0 °C to rt; (ii) LiOH, MeOH, rt, then TFA/DCM (1:5), rt; (iii) TBAF, THF, rt.

dimethylated lactone 59. The trans configuration within monomethyl lactone 56 was subsequently confirmed unambiguously (vide infra), and is consistent with the established trans alkylation of 4-amino-y-butyrolactones derived from aspartic acid.²⁶ Furthermore, an authentic sample of dimethylated lactone 59 was readily prepared by treatment of lactone 4 with excess KHMDS and methyl iodide, giving 59 in 64% yield (Scheme 11).²⁷ In an analogous manner, benzylation and allylation of lactone 4 was achieved, with authentic samples of the dibenzvlated and diallylated lactones 60 and 61 prepared for spectroscopic comparison. Treatment of 4 with KHMDS and addition of benzyl bromide or allyl bromide gave, at 78 and 73% conversion, respectively, an 86:14 and 75:25 mixture of the corresponding *trans* monoalkylated lactones 57 and 58 in >95% de²⁸ and the dialkylated lactones 60 and 61, consistent with high diastereoselectivity being observed for monoalkylation of lactone 4 trans to the adjacent C(3)-amino substituent.²⁹



Scheme 11. Reagents and conditions: (i) KHMDS (1.2 equiv), THF, -78 °C then RX (excess); (ii) KHMDS (5.0 equiv), THF, -78 °C then RX (excess).

The relative configurations within α -methyl- β -amino esters **33–36**, and lactone **56**, were next correlated to the known

4-(N-benzoylamino)- γ -butyrolactone 62. Treatment of a 29:71 mixture of the syn- and anti-α-methyl-β-amino ethyl esters 33 and 34, respectively, or homogeneous syn- or anti- α -methyl- β -amino methyl esters 35 or 36 (>95% de), with TBAF gave, in all cases, a single diastereoisomeric lactone 56, identical to that arising from the stereoselective methylation of lactone 4, in good to excellent yield after chromatographic purification. Hydrogenolysis of 56, and treatment of the resulting primary amine with benzoyl chloride and pyridine, gave the known *N*-benzoyl lactone **62**, with comparable spectroscopic properties to those reported in the literature (Scheme 12).²⁵ The isolation of a single lactone **4** from the mixture of syn-33 and anti-34, and each of the diastereoisomerically pure β -amino butanoates syn-35 and anti-36, is consistent with a mechanism involving initial desilvlation and lactonisation upon treatment with TBAF, with subsequent epimerization occurring under the basic reaction conditions to give the thermodynamically favoured *trans*-lactone 56.30

Lactonisation of the anti-2-hydroxy-3-amino ester 53 was next investigated. Treatment of 53 with TBAF gave a 70:30 mixture of the separable lactones cis-63/trans-64 in 40 and 24% isolated yields, presumably due to lactonisation and partial epimerization under the basic conditions of the reaction. In an attempt to mediate the basicity of TBAF, anti-2-hydroxy-3-amino ester 53 was treated with TBAF in AcOH,³¹ giving a single lactone **63** in 76% isolated vield and >95% de, while the same transformation could also be achieved by treatment of 53 with I₂ in MeOH.³² Furthermore, treatment of cis-lactone 63 with TBAF gave a 70:30 mixture of 63/64, consistent with partial epimerization of *cis*-lactone 63 to the *trans*-lactone 64 under the deprotection conditions. The preference for the *cis*-lactone 63 in this case may be due to hydrogen bonding between the amino and alcohol functionalities, which is presumably only significant in the cis diastereoisomer 63 (Scheme 13).

This O-deprotection and lactonisation protocol was subsequently investigated in the amide series. Treatment of



Scheme 12. Reagents and conditions: (i) TBAF, THF, rt; (ii) H₂, Pd/C, AcOH then BzCl, pyridine.



Scheme 13. Reagents and conditions: (i) TBAF, THF, rt; (ii) TBAF, AcOH, THF, rt; (iii) I₂, MeOH, rt.

syn- β -amino amide 47 with aq HF promoted desilylation to give the alcohol 65, which cyclised to lactone 56 upon attempted chromatographic purification on silica; treatment of 65 with aq HCl also facilitated cyclisation, giving translactone 56 in 89% yield. In a one-pot procedure, treatment of amide 47 with KF and aq HCl gave lactone 56 directly in 80% isolated yield, whilst treatment of amides 49 and 51 with a mixture of aq HF and HCl gave the corresponding trans-lactones directly, in good yield (Scheme 14). Meanwhile, treatment of the anti-\beta-amino amide 48 with TBAF gave exclusively the alcohol *anti*-66, which was amenable to chromatographic purification upon silica. Attempts to force the cyclisation reaction to 67 by heating in aq HCl resulted in extensive decomposition (Scheme 14). While acid catalysis seems necessary to promote cyclisation of syn-65 to give the *trans*-lactone 56, it seems that steric hindrance in the formation of the *cis*-lactone 67 from *anti*-66 precludes lactonisation. Indeed, treatment of a 50:50 mixture of syn-47/anti-48 with HF and filtration through silica gave a 50:50 mixture of lactone 56:alcohol 66. These studies also indicate that epimerisation and interconversion of the anti- and syn-amides 65 and 66 under the reaction conditions do not occur (Scheme 14).

In conclusion, upon reaction with homochiral lithium amides, γ -benzyloxy butenoates undergo competitive γ deprotonation and conjugate addition, while γ -tert-butyldimethylsilyloxy butenoates undergo exclusive conjugate addition in high de. In contrast, treatment of γ -benzyloxy or γ -tert-butyldimethylsilyloxy butenamides with lithium amide 1 yields exclusively the β -amino amide products of conjugate addition in high de. *γ-tert*-Butyldimethylsilyloxy-\beta-amino butanoates readily undergo O-deprotection upon exposure to TBAF, giving the corresponding 4-amino- γ -butyrolactone, which may be stereoselectively alkylated to give the corresponding *trans*-3-alkyl-4-amino- γ -butyrolactones. Alternatively, stereoselective alkylation of γ -tertbutyldimethylsilyloxy-β-amino butanoates and butanamides following a tandem or stepwise protocol furnishes a range of separable syn- and anti-a-alkyl-\beta-amino butanoates and butanamides with modest stereoselectivities. O-Silyl deprotection of these syn- and anti-a-alkyl-\beta-amino butanoates with TBAF and concomitant cyclisation provide trans-3alkyl-4-amino-y-butyrolactones, consistent with epimerisation occurring upon deprotection. The further application of these protocols to the syntheses of natural products and amino sugars is currently underway in the laboratory.



Scheme 14. Reagents and conditions: (i) HF (aq), rt; (ii) HCl (aq), rt; (iii) KF, HCl (aq), rt; (iv) HF (aq), HCl (aq), rt; (v) TBAF, THF, rt.

3. Experimental

3.1. General experimental

All manipulations of organometallic and air or moisture sensitive reagents were performed under an atmosphere of dry nitrogen with deoxygenated solvents and using standard vacuum line and Schlenk tube techniques.³³ THF was distilled from sodium benzophenone ketyl, and DCM from calcium hydride, under nitrogen. Toluene was dried by standing over sodium wire and hexanes were distilled before use. Benzyl bromide and allyl bromide were distilled from calcium hydride, while methyl iodide was dried over calcium sulfate (Drierite[™]), prior to use. BuLi was used as a solution in hexanes and KHMDS as a solution in toluene. Photolysis was carried out using a Hanovia 125 W mercury vapour lamp with a Pyrex filter. All organic solutions were dried over MgSO₄. Silica gel chromatography was carried out on Kieselgel 60 according to the guidelines of Still.³⁴ Thin layer chromatography was carried out using Camlab Polygram SIL G/UV254, with a 0.25 mm coating of silica gel containing fluorescent indicator UV254. Plates were visualised using UV light, iodine, or potassium permanganate. Melting points were determined using a Gallenkamp apparatus and are uncorrected. Optical rotations were recorded on a Perkin-Elmer 241 polarimeter. Elemental analyses were performed by the analytical department of the Inorganic Chemistry Laboratory, University of Oxford. Infrared spectra were recorded in 0.1 mm solution cells on a Perkin-Elmer 781 spectrophotometer. Selected characteristic peaks are reported in cm⁻¹. NMR spectra were recorded on Bruker AM 250, WH 300, AV 400 or AM 500 instruments. The field was locked by external referencing to the relevant deuteron resonance. Coupling constants are given in hertz. Materials of sufficient volatility were analysed by GC-MS using a Hewlett Packard 5890A gas chromatograph, fitted with an SGE column (12QC3/BP1-0.5 or 25QC3/BP1-0.5) and coupled to a TRIO 1 mass spectrometer running in CI⁺ (NH₃) mode. Other mass spectra were recorded using a VG MASSLAB VG 20-250 CI⁺ (NH₃) for low-resolution samples and a VG MICROMASS ZAB-1F with electron impact for high-resolution samples.

3.1.1. Methyl (E)-4-(benzyloxy)but-2-enoate 7. To a solution of (E)-methyl 4-bromo-2-butenonate (4.0 g, 22.3 mmol) in benzyl alcohol (20 mL) were added silver(I) oxide (6.20 g, 27.0 mmol) and calcium sulfate (13.0 g). The suspension was stirred in the dark, at 60 °C for 48 h before diluting with DCM and filtering through Celite[®]. Fractional distillation gave 7 as a pale yellow oil (2.6 g, 57%); C₁₂H₁₄O₃ requires C, 69.9; H, 6.8%; found C, 69.9; H, 7.1%; bp 112–116 °C (0.3 mmHg); ν_{max} (film) 1719; δ_{H} (500 MHz, CDCl₃) 3.76 (3H, s, OMe), 4.20 (2H, dd, J 2.0, 4.3, C(4)H₂), 4.58 (2H, s, OCH₂Ph), 6.15 (1H, dt, J 15.7, 2.0, C(2)H), 7.00 (1H, dt, J 15.7, 4.3, C(3)H), 7.31-7.39 (5H, m, Ph); $\delta_{\rm C}$ (125 MHz, CDCl₃) 51.5, 68.5, 72.7, 121.0, 127.7, 127.9, 128.6, 137.9, 144.8, 167.0; m/z (CI⁺) 224 ([M+NH₄]⁺, 17%), 207 (15), 91 (100).

3.1.2. tert-Butyl (E)-4-(benzyloxy)but-2-enoate 8. Aqueous H₂SO₄ (2 M, 20 mL) was added dropwise to a stirred solution of benzyloxyacetaldehyde diethyl acetal (1.05 g, 4.7 mmol) in Et₂O (50 mL). The reaction mixture was stirred for a further 12 h, then the mixture was partitioned and the aqueous phase extracted with Et_2O (3×20 mL). The combined organic extracts were dried, filtered and concentrated in vacuo. The residue was redissolved in MeCN (20 mL) and *tert*-butyl diethylphosphonoacetate (1.24 g, 4.90 mmol), LiCl (1.40 g, 31.5 mmol) and ${}^{i}Pr_2NEt$ (0.59 mL, 3.48 mmol) were added in one portion. The reaction mixture was stirred for a further 48 h and then quenched by the addition of H_2O (5 mL), the organic layer was separated and the aqueous phase was extracted with EtOAc $(3 \times 20 \text{ mL})$. The combined organic extracts were dried, filtered and concentrated in vacuo. Purification via column chromatography (eluent 30-40 °C petrol/Et₂O 10:1) gave **8** as a colourless oil (1.06 g, 90%); ν_{max} (film) 1714; $\delta_{\rm H}$ (400 MHz, CDCl₃) 1.50 (9H, s, CMe₃), 4.17 (2H, dd, J 4.5, 2.0, C(4)H₂), 4.57 (2H, s, OCH₂Ph), 6.05 (1H, dt, J 15.9, 2.0, C(2)H), 6.89 (1H, dt, J 15.9, 4.5, C(3)H), 7.29–7.39 (5H, m, Ph); $\delta_{\rm C}$ (100 MHz, CDCl₃) 28.1, 68.7, 72.7, 80.4, 123.3, 127.6, 127.8, 128.5, 137.8, 142.9, 165.6; *m*/*z* (CI⁺) 249 ([M+H]⁺, 100%); HRMS (CI⁺) C₁₅H₂₁O₃⁺ ([M+H]⁺) requires 249.1491; found 249.1479.

3.1.3. Ethyl (E)-4-(tert-butyldimethylsilyloxy)but-2enoate 9. Borane (1.0 M in THF, 40.0 mL, 40.0 mmol) was added dropwise to a stirred solution of monoethyl fumarate (5.76 g, 40.0 mmol) in THF (20 mL) at -10 °C. Stirring was continued for a further 10 h during which time the solution was allowed to warm to 20 °C, the reaction was quenched with 50% aq AcOH (30 mL) and concentrated in vacuo. The slurry was poured into satd aq NaHCO3 (100 mL), extracted with EtOAc (2×50 mL), and the combined organic extracts dried and concentrated in vacuo. The residue was redissolved in DCM (100 mL) and treated with TBDMSCl (6.50 g, 43.0 mmol) and Et₃N (6.62 mL, 47.6 mmol). After 55 h at 20 °C the reaction mixture was poured into H₂O (100 mL) and the organic layer washed sequentially with 0.1 M aq HCl (100 mL) and satd aq NaHCO₃ (100 mL). The organic layer was dried, filtered through a short plug of silica and the solvent evaporated. Distillation gave the title compound 9 as a colourless oil (3.24 g, 33%); bp 88 °C (0.3 mmHg); ν_{max} (film) 1713, 1662; δ_{H} (500 MHz, CDCl₃) 0.09 (6H, s, SiMe₂), 0.93 (9H, s, SiCMe₃), 1.31 (3H, t, J7.2, CO₂CH₂Me), 4.21 (2H, q, J7.2, CO₂CH₂), 4.35 (2H, dd, J 3.4, 2.3, C(4)H₂), 6.10 (1H, dt, J 15.4, 2.3, C(2)H), 7.01 (1H, dt, J 15.4, 3.4, C(3)H); $\delta_{\rm C}$ (125 MHz, CDCl₃) -5.7, 14.1, 18.2, 25.7, 60.2, 62.1, 119.7, 147.6, 166.9; m/z (CI⁺) 262 ([M+NH₄]⁺, 60%), 245 (100), 187 (36); HRMS (CI⁺) $C_8H_{15}O_3Si$ ([M-C₄H₈]⁺) requires 187.0790; found 187.0791.

3.1.4. Methyl (*E*)-4-(*tert*-butyldimethylsilyloxy)butanoate 11. TBDMSCl (6.62 g, 48 mmol) was added in one portion to a stirred solution of but-2-ene-1,4-diol (2.14 g, 24 mmol), imidazole (2.99 g, 24 mmol) and DMAP (50 mg) in DCM (50 mL) at rt. After stirring for 12 h, the reaction mixture was concentrated in vacuo, the residue was dissolved in Et₂O (50 mL) and washed with 1 M aq HCl (50 mL), dried and concentrated in vacuo to give 1,4di-(*tert*-butyldimethylsilyloxy)but-2-ene as a colourless oil that was used without purification (7.63 g, quant); $\delta_{\rm H}$ (400 MHz, CDCl₃) 0.07 (12H, s, 2×SiMe₂), 0.90 (18H, s, 2×SiCMe₃), 4.24 (4H, dd, J 2.7, 0.7, C(1)H₂, C(4)H₂), 5.56 (2H, td, J 2.7, 0.7, C(2)H, C(3)H).

O₃ was bubbled through a stirred solution of 1,4-di-(*tert*butyldimethylsilyloxy)but-2-ene (7.63 g, 24 mmol) in DCM (50 mL) at -78 °C until the solution turned blue. O₂ was then bubbled through the solution until it turned colourless. DMS (10 mL) was added dropwise via syringe and the reaction mixture stirred for 12 h. The reaction mixture was concentrated in vacuo, the residue was redissolved in Et₂O (50 mL) and washed with H₂O (50 mL), dried and concentrated in vacuo to give **10** as a colourless oil that was used without purification (7.37 g, 88%); $\delta_{\rm H}$ (400 MHz, CDCl₃) 0.08 (6H, s, SiMe₂), 0.90 (6H, s, SiCMe₃), 4.17–4.21 (2H, m, C(2)H₂), 9.67–9.69 (1H, m, C(1)H).

(EtO)₂P(O)CH₂CO₂Me (10.8 g, 52 mmol), LiCl (10 g, 236 mmol) and Pr_2NEt (4.43 mL, 34 mmol) were added to a stirred solution of **10** (7.37 g, 42.4 mmol) in MeCN (50 mL). The reaction mixture was stirred for 48 h and then quenched by the addition of H₂O (5 mL). The organic layer was separated and the aqueous layer was extracted with EtOAc (50 mL). The combined organic extracts were dried and concentrated in vacuo. Purification via flash

column chromatography (eluent 30–40 °C petrol/Et₂O 60:1) gave **12** as a colourless oil (4.0 g, 41%); ν_{max} (film) 1727, 1664; $\delta_{\rm H}$ (400 MHz, CDCl₃) 0.09 (6H, s, SiMe₂), 0.93 (9H, s, SiCMe₃), 3.75 (3H, s, OMe), 4.34 (2H, dd, J 3.4, 2.4, C(4)H₂), 6.12 (1H, dt, J 15.4, 2.4, C(2)H), 7.01 (1H, dt, J 15.4, 3.4, C(3)H); $\delta_{\rm C}$ (100 MHz, CDCl₃) –5.5, 18.3, 25.8, 51.5, 62.1, 119.1, 147.7, 167.1; HRMS (CI⁺) C₁₁H₂₃O₃Si⁺ ([M+H]⁺) requires 231.1416; found 231.1417.

3.1.5. tert-Butyl (E)-4-(tert-butyldimethylsilyloxy)butanoate 12. (EtO)₂P(O)CH₂CO₂^tBu (5.74 g, 22.8 mmol), LiCl (5.39 g, 127 mmol) and ^{*i*}Pr₂NEt (2.77 mL, 17.1 mmol) were added to a stirred solution of 10 (3.3 g, 19.0 mmol) in MeCN (40 mL). The reaction mixture was stirred for 48 h and then quenched by the addition of H_2O (5 mL). The organic layer was separated and the aqueous layer was extracted with EtOAc (40 mL). The combined organic extracts were dried and concentrated in vacuo. Purification via flash column chromatography (eluent 30-40 °C petrol/ Et₂O 60:1) gave 12 as a colourless oil (2.17 g, 67%); R_f $0.\overline{2}$ (30–40 °C petrol/Et₂O 60:1); ν_{max} (film) 1717, 1661; $\delta_{\rm H}$ (400 MHz, CDCl₃) 0.06 (6H, s, SiMe₂), 0.90 (9H, s, SiCMe₃), 1.46 (9H, s, OCMe₃), 4.29 (2H, dd, J 3.5, 2.3, $C(4)H_2$, 5.97 (1H, dt, J 15.4, 2.3, C(2)H), 6.86 (1H, dt, J 15.4, 3.5, C(3)H); $\delta_{\rm C}$ (100 MHz, CDCl₃) -5.5, 18.3, 25.8, 28.1, 62.1, 80.1, 121.4, 146.0, 166.0; HRMS (CI⁺) C₁₄H₂₈O₃Si⁺ ([M]⁺) requires 272.1808; found 272.1808.

3.2. General procedure 1 for lithium amide conjugate addition

BuLi (2.5 M in hexanes, 1.55 equiv) was added dropwise via syringe to a stirred solution of (*R*)-*N*-benzyl-*N*-(α -methyl-benzyl)amine (1.6 equiv) in THF at -78 °C. After stirring for 30 min a solution of the requisite α , β -unsaturated carbonyl compound (1.0 equiv) in THF at -78 °C was added dropwise via cannula. After stirring for a further 2 h at -78 °C the reaction mixture was quenched with satd aq NH₄Cl and allowed to warm to rt over 15 min. The reaction mixture was concentrated in vacuo and the residue was partitioned between DCM and 10% aq citric acid. The organic layer was separated and the aqueous layer was extracted twice with DCM. The combined organic extracts were washed sequentially with satd aq NaHCO₃ and brine, dried and concentrated in vacuo.

3.2.1. Methyl (3*S*, α *R***)-3-**[*N*-benzyl-*N*-(α -methylbenzyl)amino]-4-benzyloxybutanoate 14. BuLi (2.5 M in hexanes, 1.51 mL, 3.77 mmol), (*R*)-*N*-benzyl-*N*-(α -methylbenzyl)amine (822 mg, 3.89 mmol) in THF (40 mL) and 7 (500 mg, 2.43 mmol) in THF (20 mL) were reacted according to *general procedure 1* and gave a 44:56 mixture of (*Z*)-13/14. Chromatography (eluent 30–40 °C petrol/DCM 1:1) gave (*Z*)-13 as a colourless oil (first to elute, 212 mg, 42%) and 14 (second to elute, 472 mg, 47%) as a pale yellow oil.

Data for (*Z*)-**13**: R_f 0.54 (30–40 °C petrol/DCM 1:1); ν_{max} (film) 1739, 1669; $\delta_{\rm H}$ (400 MHz, CDCl₃) 3.20 (2H, dd, *J* 7.1, 1.6, C(2)*H*₂), 3.69 (3H, s, O*Me*), 4.60–4.65 (1H, m, C(3)*H*), 4.83 (2H, s, OC*H*₂), 6.19 (1H, dt, *J* 6.2, 1.6, C(4)*H*), 7.29–7.39 (5H, m, *Ph*); $\delta_{\rm C}$ (100 MHz, CDCl₃) 29.7, 51.9, 73.8, 98.6, 127.3, 128.0, 128.5, 137.3, 172.7,

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200.0; m/z (CI⁺) 207 ([M+H]⁺, 100%); HRMS (CI⁺) C₁₂H₁₅O₃ ([M+H]⁺) requires 207.1021; found 207.1024.

Data for **14**: $C_{27}H_{31}NO_3$ requires C, 77.7; H, 7.5; N, 3.35%; found C, 77.6; H, 7.8; N, 3.1%; $[\alpha]_{D}^{22} - 14.5$ (*c* 1.0, EtOH); ν_{max} (film) 1731; δ_{H} (500 MHz, CDCl₃) 1.38 (3H, d, *J* 6.9, C(α)*Me*), 2.26 (1H, dd, *J* 14.7, 5.6, C(2)*H*_A), 2.39 (1H, dd, *J* 14.7, 7.4, C(2)*H*_B), 3.49 (3H, s, O*Me*), 3.46–3.85 (5H, m, C(3)*H*, NC*H*₂), 3.94 (1H, q, *J* 6.9, C(α)*H*), 4.47 (2H, s, OC*H*₂Ph), 7.20–7.40 (15H, m, *Ph*); δ_{C} (125 MHz, CDCl₃) 18.3, 35.2, 50.6, 51.4, 53.8, 57.7, 72.5, 73.2, 127.0, 127.1, 127.8, 128.1, 128.4, 128.6, 138.7, 141.7, 143.8, 173.2; *m/z* (CI⁺) 418 ([M+H]⁺, 19%), 212 (82), 196 (33), 105 (27), 91 (100).

3.2.2. *tert*-Butyl (3*S*, α *R*)-3-[*N*-benzyl-*N*-(α -methylbenzyl)amino]-4-benzyloxybutanoate 17. BuLi (2.5 M in hexanes, 0.83 mL, 2.08 mmol), (*R*)-*N*-benzyl-*N*-(α -methylbenzyl)amine (452 mg, 2.14 mmol) in THF (20 mL) and **8** (330 mg, 1.34 mmol) in THF (10 mL) were reacted according to *general procedure 1* and gave a 44:6:50 mixture of (*Z*)-15/(*E*)-16/17. Chromatography (eluent 30–40 °C petrol/ DCM 2:1) gave (*Z*)-15 as a colourless oil (first to elute, 109 mg, 33%), a 27:73 mixture of (*Z*)-15/(*E*)-16 as a clear colourless oil (second to elute, 27 mg, 8%) and 17 as a pale yellow oil (third to elute, 256 mg, 42%).

Data for (*Z*)-**15**: R_f 0.2 (30–40 °C petrol/DCM 2:1); ν_{max} (film) 1732, 1669; $\delta_{\rm H}$ (400 MHz, CDCl₃) 1.46 (9H, s, CMe₃), 3.11 (2H, dd, *J* 7.1, 1.6, C(2)*H*₂), 4.59–4.64 (1H, m, C(3)*H*), 4.82 (2H, s, OC*H*₂Ph), 6.16 (1H, dt, *J* 6.3, 1.6, C(4)*H*), 7.29–7.39 (5H, m, *Ph*); $\delta_{\rm C}$ (100 MHz, CDCl₃) 28.1, 31.1, 73.7, 80.3, 99.4, 127.9, 127.9, 128.5, 137.4, 146.3, 171.6; m/z (CI⁺) 249 ([M+H]⁺, 25%), 193 (100); HRMS (CI⁺) C₁₅H₂₁O₃ ([M+H]⁺) requires 249.1491; found 249.1486.

Data for (*E*)-**16**: R_f 0.14 (30–40 °C petrol/DCM 2:1); δ_H (400 MHz, CDCl₃) 1.45 (9H, s, CMe₃), 2.87 (2H, dd, *J* 7.5, 1.2, C(2)*H*₂), 4.77 (2H, s, OC*H*₂Ph), 4.97 (1H, dt, *J* 12.7, 7.5, C(3)*H*), 6.45 (1H, dt, *J* 12.7, 1.2, C(4)*H*), 7.29–7.41 (5H, m, *Ph*).

Data for **17**: $R_f 0.06 (30-40 °C petrol/DCM 2:1); [\alpha]_D^{24} -72.9 (c 0.8, CHCl_3); <math>\nu_{max}$ (film) 1727; δ_H (400 MHz, CDCl_3) 1.37 (3H, d, J 7.1, C(α)Me), 1.39 (9H, s, CMe_3), 2.11 (1H, dd, J 15.0, 4.6, C(2)H_A), 2.25 (1H, dd, J 15.0, 8.5, C(2)H_B), 3.46 (1H, dd, J 9.6, 6.0, C(4)H_A), 3.60 (1H, dd, J 9.6, 6.0, C(4)H_B), 3.65 (1H, d, J 15.0, NCH_A), 3.68-3.74 (1H, m, C(3)H), 3.83 (1H, d, J 15.0, NCH_B), 3.90-3.95 (1H, m, C(α)H), 4.47 (2H, OCH₂Ph), 7.21-7.39 (15H, m, Ph); δ_C (100 MHz, CDCl_3) 15.3, 28.0, 36.1, 50.7, 53.7, 58.4, 72.4, 73.0, 80.0, 126.5, 126.8, 127.4, 127.5, 127.8, 128.0, 128.1, 128.2, 128.3, 138.6, 141.8, 143.6, 171.7; m/z (ESI⁺) 460 ([M+H]⁺, 100%); HRMS (ESI⁺) C₃₀H₃₈NO₃ ([M+H]⁺) requires 460.2852; found 460.2848.

3.2.3. Ethyl (3*S*, α *R*)-3-[*N*-benzyl-*N*-(α -methylbenzyl)amino]-4-(*tert*-butyldimethylsilyloxy)butanoate 18. BuLi (2.5 M in hexanes, 0.51 mL, 1.27 mmol), (*R*)-*N*-benzyl-*N*-(α -methylbenzyl)amine (277 mg, 1.31 mmol) in THF (20 mL) and 9 (200 mg, 0.82 mmol) in THF (10 mL) were reacted according to *general procedure 1*. Chromatography (eluent 30–40 °C petrol/DCM 2:1) gave **18** as a colourless oil (268 mg, 72%); C₂₇H₄₁NO₃Si requires C, 71.2; H, 9.1; N, 3.1%; found C, 71.0; H, 9.35; N, 3.0%; $[\alpha]_D^{23}$ –7.9 (*c* 2.0, CHCl₃); ν_{max} (film) 1729; δ_H (500 MHz, CDCl₃) 0.02 (6H, s, SiMe₂), 0.88 (9H, s, SiCMe₃), 1.19 (3H, t, *J* 7.2, CO₂CH₂Me), 1.38 (3H, d, *J* 6.9, C(α)Me), 2.19 (2H, dd, *J* 15.0, 5.5, C(2)H_A), 2.36 (1H, dd, *J* 15.0, 7.7, C(2)H_B), 3.49–4.09 (8H, m, C(3)H, C(4)H₂, C(α)H, CO₂CH₂Me, NCH₂), 7.19–7.42 (10H, m, Ph); δ_C (125 MHz, CDCl₃) –5.7, 14.0, 18.2, 18.7, 25.8, 34.4, 50.8, 55.5, 57.8, 60.1, 65.1, 126.8, 127.0, 128.1, 128.3, 128.4, 128.5, 142.0, 144.0, 173.0; *m*/z (CI⁺) 456 ([M+H]⁺, 100%), 310 (60), 206 (38).

3.2.4. Methyl (3S, aR)-3-[N-benzyl-N-(a-methylbenzyl)amino]-4-(tert-butyldimethylsilyloxy)butanoate 19. BuLi (2.5 M in hexanes, 0.96 mL, 2.02 mmol), (R)-N-benzyl-N-(α -methylbenzyl)amine (0.44 g, 2.08 mmol) in THF (20 mL) and 11 (0.30 g, 1.30 mmol) in THF (10 mL) were reacted according to general procedure 1. Chromatography (eluent 30-40 °C petrol/DCM 2:1) gave 19 as a colourless oil (344 mg, 60%); R_f 0.21 (30–40 °C petrol/Et₂O 20:1); $[\alpha]_{\rm D}^{18}$ -10.6 (c 1.0, CHCl₃); $\nu_{\rm max}$ (film) 1739; $\delta_{\rm H}$ (400 MHz, CDCl₃) 0.02 (3H, s, SiMe_A), 0.03 (3H, s, SiMe_B), 0.88 (9H, s, SiCMe₃), 1.38 (3H, d, J 6.8, C(a)Me), 2.22 (1H, dd, J 15.0, 5.8, $C(2)H_A$), 2.38 (1H, dd, J 15.0, 7.9, $C(2)H_B$), 3.48-3.56 (1H, m, C(4)H_A), 3.55 (3H, s, OMe), 3.58-3.79 (3H, m, C(3)H, C(4)H_B, NCH_A), 3.84 (1H, d, J 14.7, NCH_B), 3.94 (1H, q, J 6.8, C(a)H), 7.18-7.43 (10H, m, *Ph*); $\delta_{\rm C}$ (100 MHz, CDCl₃) -5.6, 18.2, 18.5, 25.9, 34.4, 50.7, 51.3, 55.4, 57.6, 65.0, 126.6, 126.7, 127.8, 128.0, 128.1, 128.3, 141.5, 143.7, 173.0; m/z (ESI⁺) 442 $([M+H]^+, 100\%);$ HRMS (ESI⁺) C₂₆H₄₀NO₃Si ([M+H]⁺) requires 442.2776; found 442.2777.

3.2.5. tert-Butyl (3S,αR)-3-[N-benzyl-N-(α-methylbenzyl)amino]-4-(tert-butyldimethylsilyloxy)butanoate 20. BuLi (2.5 M in hexanes, 0.46 mL, 1.14 mmol), (R)-N-benzyl-N-(\alpha-methylbenzyl)amine (248 mg, 1.17 mmol) in THF (20 mL) and 12 (200 mg, 0.73 mmol) in THF (10 mL) were reacted according to general procedure 1. Chromatography (eluent 30-40 °C petrol/Et₂O 100:1) gave 20 as a colourless oil (269 mg, 76%); $[\alpha]_D^{23}$ –13.7 (*c* 1.0, CHCl₃); ν_{max} (film) 1728; $\delta_{\rm H}$ (400 MHz, CDCl₃) 0.02 (3H, s, Si $Me_{\rm A}$), 0.03 (3H, s, SiMe_B), 0.89 (9H, s, SiCMe₃), 1.37 (3H, d, J 7.0, $C(\alpha)Me$, 1.42 (9H, s, CMe_3), 2.06 (1H, dd, J 15.3, 4.5, $C(2)H_A$, 2.27 (1H, dd, J 15.1, 8.3, $C(2)H_B$), 3.47–3.52 (1H, m, C(3)H), 3.59–3.72 (3H, m, C(4)H₂, NCH_A), 3.88 (1H, d, J 14.9, NCH_B), 3.93 (1H, q, J 7.0, C(α)H), 7.20-7.41 (10H, m, *Ph*); $\delta_{\rm C}$ (100 MHz, CDCl₃) -5.6 -5.5, 18.3, 19.5, 25.8, 25.9, 35.1, 50.8, 55.5, 58.3, 64.8, 79.9, 126.4, 126.7, 127.8, 128.0, 128.1, 128.2, 142.1, 143.9, 171.9; m/z (ESI⁺) 484 ([M+H]⁺, 100%); HRMS (ESI⁺) $C_{29}H_{45}NO_3Si([M+H]^+)$ requires 484.3247; found 484.3229.

3.2.6. (1*S*,2*S*,3*S*,4*R*)-{**3**-(Hydroxymethyl)-7-oxabicyclo[2.2.1]hept-5-en-2-yl}(pyrrolidin-1'-yl)methanone 22. A solution of **21** (7.48 g, 49.2 mmol) in pyrrolidine (10 mL, 120 mmol) was heated at 65 °C (6 h) before cooling and evaporation of excess pyrrolidine. The resulting oil was crystallised by the addition of acetone, and the resultant solid recrystallised from acetone to give **22** as pale brown crystals (4.99 g, 45%) that were used without further purification. Filtration of an EtOAc/EtOH (1:1) solution through a short plug of silica (R_f 0.50), followed by recrystallisation from acetone gave an analytically pure sample of **22** as colourless crystals; mp 130–131 °C (dec); C₁₂H₁₇NO₃ requires C, 64.5; H, 7.7; N, 6.3%; found C, 64.4; H, 7.7; N, 6.3%; ν_{max} (KBr) 3625, 1628; $\delta_{\rm H}$ (500 MHz, CDCl₃) 1.73–2.07 (4H, m, N(CH₂CH₂)₂), 2.14 (1H, dt, *J* 8.5, 5.9, CHCH₂OH), 2.56 (1H, d, *J* 8.5, CHCON), 3.37–3.70 (6H, m, CH₂OH, N(CH₂CH₂)₂), 5.03 (1H, s, OCH), 5.12 (1H, s, OCH), 6.44 (2H, AB system, $J_{\rm AB}$ 6.1, CH=CH); $\delta_{\rm C}$ (125 MHz, CDCl₃) 24.1, 25.8, 42.1, 44.5, 45.7, 46.6, 61.8, 79.2, 80.1, 136.5, 136.6, 171.4; *m/z* (CI⁺) 224 ([M+H]⁺, 10%), 156 (100).

3.2.7. (1S, 2S, 3S, 4R)-{3-(Benzyloxymethyl)-7-oxabicyclo[2.2.1]hept-5-en-2-yl}(pyrrolidin-1'-yl)methanone 23. Potassium hydride (1.26 g of a 35% dispersion in mineral oil, 11.0 mmol) was washed with hexane $(2 \times 5 \text{ mL})$ and suspended in THF (40 mL) at -70 °C. To this was added a solution of the alcohol 22 (1.96 g, 8.80 mmol) in THF (50 mL), followed by BnBr (1.15 mL, 9.70 mmol) and the mixture stirred for 2 h at -70 °C and overnight (18 h) at 20 °C. The reaction mixture was filtered through a plug of silica, eluting with EtOAc and evaporation of the solvent gave 23 as a pale yellow oil, which crystallised on standing (2.64 g, 96%). Chromatography (eluent EtOAc) and recrystallisation from PhMe/hexane (1:2) gave an analytically pure sample; mp 106-108 °C; C₁₉H₂₃NO₃ requires C, 72.8; H, 7.4; N, 4.5%; found C, 72.9; H, 7.6; N, 4.3%; ν_{max} (KBr) 1631; δ_{H} (500 MHz, CDCl₃) 1.64-1.88 (4H, m, N(CH₂CH₂)₂), 2.23 (1H, td, J 8.7, 5.8, CHCH2OBn), 2.50 (1H, d, J 8.7, CHCON), 3.27-3.51 (6H, m, CH₂OBn, N(CH₂CH₂)₂), 4.43, 4.54 (2H, AB system, J_{AB} 11.6, OCH₂Ph), 4.96 (1H, s, OCH), 5.15 (1H, s, OCH), 6.42 (2H, AB system, JAB 5.8, CH=CH), 7.28–7.35 (5H, m, Ph); $\delta_{\rm C}$ (125 MHz, CDCl₃) 24.0, 25.6, 40.4, 44.3, 45.6, 46.4, 70.4, 73.2, 79.6, 80.3, 127.7, 127.9, 128.4, 136.2, 136.8, 138.3, 170.7; m/z (CI⁺) 314 ([M+H]⁺, 2%), 246 (100), 154 (25), 91 (16).

3.2.8. (1S,2S,3S,4R)-{3-(tert-Butyldimethylsilyloxymethyl)-7-oxabicyclo[2.2.1]hept-5-en-2-yl}(pyrrolidin-1'-yl)methanone 24. To a solution of the alcohol 22 (3.70 g, 16.6 mmol) in DCM (60 mL) were added TBDMSCl (2.76 g, 18.3 mmol) and Et₃N (2.77 mL, 19.9 mmol) and the mixture stirred at 20 °C for 48 h. The reaction mixture was extracted sequentially with H_2O (100 mL), 0.1 M aq HCl (100 mL) and satd aq NaHCO₃ (100 mL), dried and concentrated in vacuo to give 24 as a yellow oil (5.19 g, 93%) that was used without further purification. Chromatography (eluent Et₂O) gave an analytically pure sample; R_f 0.12 (Et₂O); C₁₈H₃₁NO₃Si requires C, 64.05; H, 9.3; N, 4.15%; found C, 63.8; H, 9.5; N, 4.1%; v_{max} (film) 1632; $\delta_{\rm H}$ (500 MHz, CDCl₃) 0.04 (3H, s, SiMe_A), 0.06 (3H, s, $SiMe_B$, 0.89 (9H, s, SiCMe₃), 1.81–2.11 (5H, m, N(CH₂CH₂)₂, CHCH₂OSi), 2.46 (1H, d, J 8.6, CHCON), 3.33-3.58 (6H, m, CH₂OSi, N(CH₂CH₂)₂), 4.96 (1H, s, OCH), 5.14 (1H, s, OCH), 6.41 (2H, s, CH=CH); $\delta_{\rm C}$ (125 MHz, CDCl₃) -5.6, 18.0, 24.1, 25.8, 25.7, 42.4, 44.2, 45.5, 46.4, 62.8, 78.9, 80.0, 136.2, 136.7, 170.5; m/z (CI⁺) 338 ([M+H]⁺, 3%), 270 (100), 212 (60), 138 (20).

3.2.9. (*Z*)-1-(Pyrrolidin-1'-yl)-4-(benzyloxy)but-2-ene-1one 25. Compound 23 (1.78 g, 5.69 mmol) was pyrolysed under vacuum with a hot air gun for 5 min and the residue distilled (bp 190 °C/0.5 mmHg) to give 25 as an oil, which crystallised on standing (1.37 g, 98%); mp 39–41 °C; C₁₅H₁₉NO₂ requires C, 73.4; H, 7.8; N, 5.7%; found C, 73.4; H, 7.8; N, 5.4%; ν_{max} (KBr) 1656, 1610; $\delta_{\rm H}$ (500 MHz, CDCl₃) 1.82–2.01 (4H, m, N(CH₂CH₂)₂), 3.45–3.51 (4H, m, N(CH₂CH₂)₂), 4.55 (2H, s, OCH₂Ph), 4.68 (2H, dd, *J* 4.9, 2.2, C(4)H₂), 6.04 (1H, dt, *J* 11.7, 2.2, C(2)H), 6.23 (1H, dt, *J* 11.7, 4.9, C(3)H), 7.28–7.37 (5H, m, *Ph*); $\delta_{\rm C}$ (125 MHz, CDCl₃) 24.1, 25.9, 45.3, 46.7, 68.8, 72.7, 120.9, 127.6, 127.9, 128.4, 138.3, 143.2, 165.0; *m*/*z* (CI⁺) 246 ([M+H]⁺, 100%), 140 (65), 91 (28).

3.2.10. (*Z*)-1-(Pyrrolidin-1'-yl)-4-(*tert*-butyldimethylsilyloxy)but-2-en-1-one 26. Compound 24 (5.00 g, 14.8 mmol) was pyrolysed under vacuum with a hot air gun for 5 min and the residue distilled to give 26 as a pale yellow oil (3.25 g, 81%); C₁₄H₂₇NO₂Si requires C, 62.4; H, 10.1; N, 5.2%; found C, 62.5; H, 10.2; N, 5.0%; bp 140 °C (0.3 mmHg); ν_{max} (film) 1651, 1608; δ_{H} (400 MHz, CDCl₃) 0.04 (6H, s, SiMe₂), 0.87 (9H, s, SiCMe₃), 1.79–1.98 (4H, m, N(CH₂CH₂)₂), 3.42–3.48 (4H, m, N(CH₂CH₂)₂), 4.75 (2H, dd, *J* 4.7, 2.3, C(4)H₂), 5.92 (1H, dt, *J* 11.7, 2.3, C(2)H), 6.13 (1H, dt, *J* 11.7, 4.7, C(3)H); δ_{C} (125 MHz, CDCl₃) –5.5, 18.1, 24.2, 26.0, 25.8, 45.3, 46.7, 61.9, 119.2, 147.5, 165.2; *m*/z (CI⁺) 269 ([M]⁺, 8%), 212 (100), 73 (25).

3.2.11. (E)-1-(Pyrrolidin-1'-yl)-4-benzyloxybut-2-en-1one 27. A solution of 25 (1.13 g, 4.63 mmol) and diphenyldisulfide (50 mg, 0.23 mmol) in benzene/hexane (1:1, 100 mL) was photolysed at 25 °C for 5 h. Filtration of the solution through Celite® and evaporation of the solvent gave a yellow oil. Chromatography (eluent EtOAc/hexane 2:1) and recrystallisation (Et₂O/pentane) gave 27 as a white solid (820 mg, 72%); R_f 0.16 (EtOAc/hexane 2:1); $C_{15}H_{19}NO_2$ requires C, 73.4; H, 7.8; N, 5.7%; found C, 73.7; H, 8.05; N, 5.65%; mp 34 °C; v_{max} (KBr) 1667, 1607; $\delta_{\rm H}$ (500 MHz, CDCl₃) 1.84–2.02 (4H, m, N(CH₂CH₂)₂), 3.55 (4H, t, J 6.8, N(CH₂CH₂)₂), 4.21 (2H, dd, J 2.0, 4.2, C(4)H₂), 4.59 (2H, s, OCH₂Ph), 6.44 (1H, dt, J 15.2, 2.0, C(2)H), 6.96 (1H, dt, J 15.2, 4.2, C(3)H), 7.29–7.38 (5H, m, Ph); δ_{C} (125 MHz, CDCl₃) 24.3, 26.1, 45.9, 46.6, 69.2, 72.7, 121.7, 127.7, 127.8, 128.5, 138.1, 140.8, 164.4; *m/z* (CI⁺) 246 ([M+H]⁺, 100%).

3.2.12. (E)-1-(Pyrrolidin-1'-yl)-4-(tert-butyldimethylsilyloxy)but-2-en-1-one 28. A solution of 26 (2.32 g, 8.59 mmol) and diphenyldisulfide (94 mg, 0.43 mmol) in hexane (100 mL) was photolysed at 25 °C for 4 h. Filtration of the solution through Celite® and evaporation of the solvent gave a yellow oil. Chromatography (eluent EtOAc/hexane 2:1) and distillation gave 28 as a low-melting solid (1.39 g, 60%); R_f 0.37 (EtOAc/hexane 2:1); $C_{14}H_{27}NO_2Si$ requires C, 62.4; H, 10.1; N, 5.2%; found C, 62.3; H, 10.0; N, 5.05%; bp 170 °C (0.5 mmHg); $\nu_{\rm max}$ (film) 1667, 1605; $\delta_{\rm H}$ (500 MHz, CDCl₃) 0.09 (6H, s, SiMe₂), 0.94 (9H, s, SiCMe₃), 1.84-2.03 (4H, m, N(CH₂CH₂)₂), 3.54 (4H, t, J 6.8, N(CH₂CH₂)₂), 4.36 (2H, dd, J 3.1, 2.4, SiOCH₂), 6.42 (1H, dt, J 15.0, 2.2, C(2)H), 6.97 (1H, dt, J 15.0, 3.3, C(3)H); δ_C (125 MHz, CDCl₃) -5.6, 18.1, 24.1, 25.9, 25.7, 45.7, 46.4, 62.4, 119.8, 144.1, 164.9; *m*/*z* (CI⁺) 269 ([M]⁺, 1%), 212 (100).

3.2.13. $(3S, \alpha R)$ -1-(Pyrrolidin-1'-yl)-3-[*N*-benzyl-*N*-(α -methylbenzyl)amino]-4-benzyloxybutan-1-one **29.** BuLi (2.5 M in hexanes, 0.38 mL, 0.95 mmol), (*R*)-*N*-benzyl-*N*-

(\alpha-methylbenzyl)amine (206 mg, 0.98 mmol) in THF (20 mL) and 27 (150 mg, 0.61 mmol) in THF (10 mL) were reacted according to general procedure 1. Chromatography (eluent EtOAc/hexane 3:2) gave 27 as a colourless oil (248 mg, 89%); R_f 0.29 (EtOAc/hexane 3:2); C₃₀H₃₆N₂O₂·HCl requires C, 73.1; H, 7.6; N, 5.7%; found C, 73.1; H, 7.7; N, 5.6%; $[\alpha]_D^{21}$ –0.2 (*c* 1.2, CHCl₃); ν_{max} (film) 1621; $\delta_{\rm H}$ (500 MHz, CDCl₃) 1.41 (3H, d, J 6.9, $C(\alpha)Me$, 1.69–1.77 (4H, m, N(CH₂CH₂)₂), 2.12 (1H, dd, J 14.8, 5.1, $C(2)H_A$), 2.39 (1H, dd, J 14.8, 8.2, $C(2)H_B$), 2.91-3.40 (4H, m, N(CH₂CH₂)₂), 3.60 (1H, dd, J 9.6, 5.4, C(4)*H*_A), 3.71 (1H, dd, *J* 9.6, 5.6, C(4)*H*_B), 3.76–3.81 (1H, m, C(3)H), 3.79 (1H, d, J 15.0, NCH_A), 3.96 (1H, d, J 15.0, NCH_B), 3.99 (1H, q, J 6.9, C(α)H), 4.49 (2H, AB system, J_{AB} 11.9, OCH₂Ph), 7.20–7.46 (15H, m, Ph); δ_{C} (125 MHz, CDCl₃) 18.6, 24.1, 25.8, 34.9, 45.4, 46.3, 50.8, 53.1, 57.9, 73.0, 126.7, 126.8, 127.5, 127.6, 128.2, 128.4, 138.9, 142.2, 144.3, 170.4; *m/z* (CI⁺) 457 ([M+H]⁺, 100%).

3.2.14. (3S, aR)-1-(Pyrrolidin-1'-yl)-3-[N-benzyl-N-(a-methylbenzyl)amino]-4-(tert-butyldimethylsilyloxy)butan-1-one 30. BuLi (2.5 M in hexanes, 0.43 mL, 1.07 mmol), (R)-N-benzyl-N-(α -methylbenzyl)amine (233 mg, 1.10 mmol) in THF (20 mL) and 28 (187 mg, 0.69 mmol) in THF (10 mL) were reacted according to general procedure 1. Chromatography (eluent EtOAc/hexane 2:1) gave **30** as a colourless oil (177 mg, 54%); $R_f 0.29$ (EtOAc/hexane 2:1); C₂₉H₄₄N₂O₂Si requires C, 72.45; H, 9.2; N, 5.8%; found C, 72.5; H, 9.5; N, 5.6%; [\alpha]_D^{21} +8.4 (c 2.0, CHCl_3); $\nu_{\rm max}$ (film) 1641; $\delta_{\rm H}$ (500 MHz, CDCl₃) 0.01 (3H, s, SiMe_A), 0.03 (3H, s, SiMe_B), 0.87 (9H, s, SiCMe₃), 1.39 (3H, d, J 6.9, $C(\alpha)Me$, 1.74–1.78 (4H, m, N(CH₂CH₂)₂), 2.07 (1H, dd, J 15.0, 5.5, C(2)H_A), 2.38 (1H, dd, J 15.0, 7.6, C(2)H_B), 2.93-3.41 (4H, m, N(CH₂CH₂)₂), 3.52-3.58 (1H, m, C(3)H), 3.68 (2H, dd, J 10.0, 5.1, C(4)H₂), 3.77 (1H, dd, J 10.0, 5.6, C(4)H₂), 3.79 (1H, d, J 14.9, NCH_A), 3.94 (1H, d, J 14.9, NCH_B), 3.98 (1H, q, J 7.0, C(a)H), 7.17-7.47 (10H, m, Ph); $\delta_{\rm C}$ (125 MHz, CDCl₃) -5.7, 18.0, 18.7, 24.1, 25.8, 25.8, 34.3, 45.4, 46.2, 50.8, 54.7, 57.8, 65.3, 126.6, 126.7, 128.0, 128.1, 128.2, 128.4, 142.4, 144.5, 170.6; m/z (CI⁺) 481 ([M+H]⁺, 100%), 375 (48), 335 (35), 231 (36), 105 (23), 91 (25).

3.3. General procedure 2 for tandem lithium amide conjugate addition and enolate alkylation

BuLi (2.5 M in hexanes, 1.55 equiv) was added dropwise via syringe to a stirred solution of (*R*)-*N*-benzyl-*N*-(α -methyl-benzyl)amine (1.6 equiv) in THF at -78 °C. After stirring for 30 min a solution of the requisite α , β -unsaturated carbonyl compound (1.0 equiv) in THF at -78 °C was added dropwise via cannula. After stirring for a further 2 h at -78 °C the reaction mixture was quenched with the requisite electrophile and allowed to warm to rt over 12 h. The reaction mixture was concentrated in vacuo and the residue was partitioned between DCM and 10% aq citric acid. The organic layer was separated and the aqueous layer was extracted twice with DCM. The combined organic extracts were washed sequentially with satd aq NaHCO₃ and brine, dried and concentrated in vacuo.

3.3.1. *tert*-Butyl $(2R,3S,\alpha R)$ - and *tert*-butyl $(2S,3S,\alpha R)$ -2-methyl-3-[N-benzyl-N-(α -methylbenzyl)amino]-4-(*tert*-

butyldimethylsilyloxy)butanoate 31 and 32. BuLi (2.5 M in hexanes, 0.46 mL, 1.14 mmol), (*R*)-*N*-benzyl-*N*-(α -methylbenzyl)amine (248 mg, 1.17 mmol) in THF (20 mL), **12** (200 mg, 0.73 mmol) in THF (10 mL) and MeI (0.23 mL, 3.67 mmol) were reacted according to *general procedure 2* and gave a 50:50 mixture of **31:32**. Chromatography (eluent 30–40 °C petrol/Et₂O 100:1) gave **31** as a colourless oil (first to elute, 56.8 mg, 16%), a mixed fraction containing **31** and **32** as a colourless oil (second to elute, 88 mg, 24%), and **32** as a colourless oil (third to elute, contaminated with ~12% **20**, 34.8 mg).

Data for **31**: $[\alpha]_{27}^{27}$ +0.3 (*c* 1.0, CHCl₃); ν_{max} (film) 1725; $\delta_{\rm H}$ (400 MHz, CDCl₃) 0.09 (3H, s, Si $Me_{\rm A}$), 0.12 (3H, s, Si $Me_{\rm B}$), 0.92 (3H, d, *J* 7.0, C(2)Me), 0.97 (9H, s, SiC Me_3), 1.41 (OC Me_3), 1.44 (3H, d, *J* 7.0, C(α)Me), 2.51–2.58 (1H, m, C(2)H), 3.01–3.05 (1H, m, C(3)H), 3.82–3.87 (2H, m, C(4) H_2), 3.91 (1H, d, *J* 14.1, NC $H_{\rm A}$), 4.05 (1H, d, *J* 14.1, NC $H_{\rm B}$), 4.13 (1H, q, *J* 6.8, C(α)H), 7.19–7.36 (10H, m, Ph); $\delta_{\rm C}$ (100 MHz, CDCl₃) –5.6, –5.5, 16.6, 16.7, 18.2, 26.0, 28.0, 41.2, 51.6, 56.9, 59.7, 62.7, 79.7, 126.5, 127.9, 128.0, 128.9, 129.0, 141.6, 145.0, 175.8; m/z (ESI⁺) 498 ([M+H]⁺, 100%); HRMS (ESI⁺) C₃₀H₄₈NO₃Si ([M+H]⁺) requires 498.3403; found 498.3414.

Data for **32**: ν_{max} (film) 1727; $\delta_{\rm H}$ (400 MHz, CDCl₃) 0.06 (3H, s, Si $Me_{\rm A}$), 0.07 (3H, s, Si $Me_{\rm B}$), 0.92 (9H, s, Si CMe_{3}), 1.01 (3H, d, *J* 6.9, C(2)Me), 1.37 (3H, d, *J* 7.0, C(α)Me), 1.46 (OC Me_{3}), 2.65–2.73 (1H, m, C(2)H), 3.22–3.26 (1H, m, C(3)H), 3.72–3.80 (3H, m, C(4) H_2 , NC H_A), 4.03 (1H, d, *J* 14.6, NC $H_{\rm B}$), 4.13 (1H, q, *J* 6.7, C(α)H), 7.17–7.34 (10H, m, *Ph*); $\delta_{\rm C}$ (100 MHz, CDCl₃) –5.8, –5.6, 14.9, 18.0, 18.1, 25.9, 28.1, 42.5, 51.2, 59.2, 61.0, 62.2, 79.6, 126.3, 126.4, 127.7, 128.0, 128.8, 142.0, 144.7, 175.5; m/z (ESI⁺) 498 ([M+H]⁺, 100%); HRMS (ESI⁺) C₃₀H₄₈NO₃Si ([M+H]⁺) requires 498.3403; found 498.3399.

3.3.2. Ethyl (2*S***,3***S***,\alpha***R***)- and ethyl-(2***R***,3***S***,\alpha***R***)-3-[***N***-benzyl-***N***-(\alpha-methylbenzyl)amino]-4-(***tert***-butyldimethylsilyloxy)-2-methylbutanoate 33** and **34.** *Tandem procedure*: BuLi (2.5 M in hexanes, 0.94 mL, 2.34 mmol), (*R*)-*N*benzyl-*N*-(α -methylbenzyl)amine (511 mg, 2.42 mmol) in THF (20 mL), **9** (368 mg, 1.51 mmol) in THF (10 mL) and MeI (0.14 mL, 2.17 mmol) were reacted according to *general procedure 2* and gave a 60:40 mixture of **33**:34. Chromatography (eluent hexane/EtOAc 20:1) gave **33** as a colourless oil (first to elute, 207 mg, 30%) and **36** as a colourless oil (second to elute, 138 mg, 19%).

Data for **33**: $R_f 0.34$ (hexane/EtOAc 20:1); $[\alpha]_{D}^{23} - 6.5$ (*c* 1.7, CHCl₃); $C_{28}H_{43}NO_3Si$ requires C, 71.6; H, 9.2; N, 3.0%; found C, 71.95; H, 9.4; N, 2.9%; ν_{max} (film) 1722; δ_H (500 MHz, CDCl₃) 0.04 (3H, s, Si Me_A), 0.08 (3H, s, Si Me_B), 0.92 (9H, s, SiC Me_3), 0.93 (3H, obsc d, C(2)Me), 1.20 (3H, t, *J* 7.2, OCH₂Me), 1.41 (3H, d, *J* 6.8, C(α)Me), 2.66 (1H, dq, *J* 9.5, 7.0, C(2)H), 2.98–3.04 (1H, m, C(3)H), 3.79–4.13 (7H, m, C(4) H_2 , C(α), OC H_2 Me), 7.17–7.34 (10H, m, Ph); δ_C (125 MHz, CDCl₃) –5.9, –5.8, 14.0, 15.8, 16.2, 18.1, 25.8, 40.2, 51.4, 56.8, 59.7, 60.0, 62.5, 126.8, 126.9, 128.0, 128.2, 128.3, 129.2, 141.6, 144.9, 176.6; m/z (ESI⁺) 470 ([M+H]⁺, 46%), 324 (100), 220 (38), 105 (46), 91 (70).

Data for **34**: R_f 0.29 (hexane/EtOAc 20:1); $[\alpha]_{D}^{20}$ -16.8 (*c* 1.3, CHCl₃); C₂₈H₄₃NO₃Si requires C, 71.6; H, 9.2; N, 3.0%; found C, 71.7; H, 9.5; N, 2.9%; ν_{max} (film) 1723; δ_{H} (500 MHz, CDCl₃) 0.07 (3H, s, Si Me_A), 0.09 (3H, s, Si Me_B), 0.92 (9H, s, SiC Me_3), 1.03 (3H, d, *J* 6.9, C(2)Me), 1.14 (3H, t, *J* 7.1, OCH₂Me), 1.38 (3H, d, *J* 6.9, C(α)Me), 2.85 (1H, dq, *J* 9.4, 6.9, C(2)H), 3.12–3.20 (1H, m, C(3)H), 3.73–4.11 (7H, m, C(4) H_2 , C(α)H, OCH₂Me), 7.17–7.36 (10H, m, Ph); δ_C (125 MHz, CDCl₃) –5.9, –5.8, 13.9, 14.7, 16.5, 18.1, 25.8, 41.2, 51.3, 57.5, 60.0, 60.6, 61.3, 126.6, 126.8, 128.0, 128.2, 128.3, 129.2, 141.6, 144.9, 176.2; m/z (ESI⁺) 470 ([M+H]⁺, 52%), 324 (100), 220 (38), 105 (43), 91 (71).

Stepwise procedure: BuLi (0.79 mL, 1.0 mmol) was added dropwise to a solution of di-*iso*-propylamine (106 mg, 1.05 mmol) in THF (5 mL) at 0 °C. After 1 h the LDA solution was added to a solution of **18** (228 mg, 0.50 mmol) in THF (5 mL) at -78 °C. The reaction mixture was stirred for 2 h before being quenched with MeI (156 μ L, 2.50 mmol), then after 3 h at -78 °C the reaction was allowed to warm slowly to rt overnight (18 h). The resultant solution was poured into brine (25 mL), extracted with Et₂O (3×25 mL), dried and concentrated in vacuo to give a 25:75 mixture of **35/36** as a pale yellow oil (245 mg, quant).

3.3.3. Methyl (2*S*,3*S*, α *R*)- and methyl (2*R*,3*S*, α *R*)-2methyl-3-[*N*-benzyl-*N*-(α -methylbenzyl)amino]-4-(*tert*butyldimethylsilyloxy)butanoate 35 and 36. *Tandem procedure*: BuLi (2.5 M in hexanes, 0.27 mL, 0.67 mmol), (*R*)-*N*-benzyl-*N*-(α -methylbenzyl)amine (147 mg, 0.70 mmol) in THF (20 mL), 11 (100 mg, 0.43 mmol) in THF (10 mL) and MeI (0.14 mL, 2.17 mmol) were reacted according to *general procedure* 2 and gave a 16:53:31 mixture of 19/35/36. Chromatography (eluent 30–40 °C petrol/Et₂O 200:1) gave 35 as a colourless oil (first to elute, 58.4 mg, 30%), and 36 as a colourless oil (second to elute, contaminated with ~23% 19, 61.4 mg).

Data for **35**: $[\alpha]_{21}^{21}$ -10.5 (*c* 1.2, CHCl₃); v_{max} (film) 1736, 1603; $\delta_{\rm H}$ (400 MHz, CDCl₃) 0.05 (3H, s, SiMe_A), 0.09 (3H, s, SiMe_B), 0.93 (9H, s, SiCMe₃), 0.94 (3H, obsc d, C(2)Me), 1.42 (3H, d, *J* 6.9, C(α)Me), 2.63–2.73 (1H, m, C(2)H), 3.00–3.04 (1H, m, C(3)H), 3.57 (3H, s, OMe), 3.81 (1H, d, *J* 14.2, NCH_A), 3.82–3.90 (2H, m, C(4)H₂), 4.04 (1H, d, *J* 14.1, NCH_B), 4.10 (1H, q, *J* 6.8, C(α)H), 7.19–7.35 (10H, m, Ph); $\delta_{\rm C}$ (125 MHz, CDCl₃) –5.9, –5.8, 15.7, 16.0, 18.1, 25.7, 40.1, 51.1, 51.2, 56.7, 59.6, 62.3, 126.5, 126.6, 127.8, 127.9, 128.0, 128.8, 141.2, 144.5, 176.5; *m*/*z* (ESI⁺) 456 ([M+H]⁺, 100%); HRMS (ESI⁺) C₂₇H₄₂NO₃Si ([M+H]⁺) requires 456.2934; found 456.2934.

Data for **36**: v_{max} (film) 1738; δ_{H} (500 MHz, CDCl₃) 0.08 (3H, s, Si Me_A), 0.10 (3H, s, Si Me_B), 0.92 (9H, s, Si CMe_3), 1.03 (3H, d, J 7.0, C(2)Me), 1.39 (3H, d, J 7.0, C(α)Me), 2.89–2.95 (1H, m, C(2)H), 3.13 (1H, ddd, J 9.5, 4.3, 3.3, C(3)H), 3.45 (3H, s, OMe), 3.77 (1H, d, J 14.5, NC H_A), 3.77–3.81 (1H, obsc dd, C(4) H_A), 3.90 (1H, dd, J 10.8, 3.0, C(4) H_B), 4.06 (1H, d, J 14.5, NC H_B), 4.10 (1H, q, J 7.0, C(α)H), 7.17–7.36 (10H, m, Ph); δ_C (125 MHz, CDCl₃) –5.4, –5.2, 15.2, 16.6, 18.6, 26.3, 41.6, 51.6, 51.7, 57.6, 61.0, 61.7, 126.8, 127.0, 128.2, 128.4, 128.5, 129.4, 141.6, 145.0, 176.6; m/z (ESI⁺) 456 ([M+H]⁺, 100%); HRMS (ESI⁺) $C_{27}H_{42}NO_3Si$ ([M+H]⁺) requires 456.2934; found 456.2917.

Stepwise procedure: BuLi (0.14 mL, 0.34 mmol) was added dropwise to a solution of di-*iso*-propylamine (36.1 mg, 0.36 mmol) in THF (5 mL) at 0 °C. After 1 h the LDA solution was added to a solution of **19** (75.0 mg, 0.17 mmol) in THF (5 mL) at -78 °C. The reaction mixture was stirred for 2 h before being quenched with MeI (0.06 mL, 0.85 mmol), then after 3 h at -78 °C the reaction was allowed to warm slowly to rt overnight. The resultant solution was poured into brine (25 mL), extracted with Et₂O (3× 25 mL), dried and concentrated in vacuo to give a 25:75 mixture of **35/36** as a pale yellow oil (80 mg, quant).

3.3.4. Ethyl (2S,3S,\alpha R)-2-benzyl-3-[*N***-benzyl-***N***-(\alpha-methylbenzyl)amino]-4-(***tert***-butyldimethylsilyloxy)butanoate 37.** BuLi (2.5 M in hexanes, 0.84 mL, 2.09 mmol), (*R*)-*N*-benzyl-*N*-(α -methylbenzyl)amine (456 mg, 2.16 mmol) in THF (20 mL), **9** (329 mg, 1.35 mmol) in THF (10 mL) and BnBr (0.64 mL, 5.4 mmol) were reacted according to *general procedure 2* and gave a 71:29 mixture of **37/38**. Chromatography (eluent hexane/EtOAc 20:1) gave **37** as a colourless oil (first to elute, 60 mg, 8%), and a mixture of **37** and **38** as a colourless oil (second to elute, 332 mg, 44%).

Data for **37**: $R_f 0.36$ (hexane/EtOAc 20:1); $[\alpha]_{2}^{21}$ +32.6 (*c* 1.4, CHCl₃); $C_{34}H_{47}NO_3Si$ requires C, 74.8; H, 8.7; N, 2.6%; found C, 74.7; H, 8.3; N, 3.0%; ν_{max} (film) 1720; δ_{H} (500 MHz, CDCl₃) 0.06 (3H, s, Si Me_A), 0.09 (3H, s, Si Me_B), 0.87 (3H, t, *J* 7.1, OCH₂*Me*), 0.94 (9H, s, SiC Me_3), 1.47 (3H, d, *J* 6.8, C(α)*Me*), 2.13 (1H, dd, *J* 13.5, 11.9, C(2)CH_A), 2.76 (1H, ddd, *J* 13.5, 9.4, 4.0, C(2)*H*), 3.10–3.20 (2H, m, C(3)*H*, C(2)CH_B), 3.45–4.19 (7H, m, C(4)H₂, C(α)*H*, OCH₂Me), 6.87–7.42 (15H, m, *Ph*); δ_C (125 MHz, CDCl₃) –5.8, –5.7, 13.8, 16.6, 18.2, 26.0, 37.4, 49.3, 51.7, 57.5, 59.8, 59.9, 62.7, 126.1, 127.0, 128.3, 128.4, 128.5, 129.1, 129.3, 140.3, 141.6, 145.2, 175.1; *m*/z (ESI⁺) 546 ([M+H]⁺, 100%), 400 (56), 302 (75), 181 (87), 91 (65).

3.3.5. Ethyl (2S,3S,\alpha R)-2-allyl-3-[*N***-benzyl-***N***-(\alpha-methylbenzyl)amino]-4-(***tert***-butyldimethylsilyloxy)butanoate 39.** BuLi (2.5 M in hexanes, 0.82 mL, 2.06 mmol), (*R*)-*N*benzyl-*N*-(α -methylbenzyl)amine (450 mg, 2.13 mmol) in THF (20 mL), **9** (325 mg, 1.33 mmol) in THF (10 mL) and allyl bromide (0.23 mL, 2.66 mmol) were reacted according to *general procedure 2* and gave a 77:23 mixture of **39/40**. Chromatography (eluent hexane/EtOAc 25:1) gave **39** as a colourless oil (first to elute, 194 mg, 30%), and a mixture of **39** and **40** as a colourless oil (second to elute, 165 mg, 25%).

Data for **39**: $R_f 0.28$ (hexane/EtOAc 25:1); $[\alpha]_{20}^{20}$ +11.0 (*c* 1.1, CHCl₃); $C_{30}H_{45}NO_3Si$ requires C, 72.7; H, 9.15; N, 2.9%; found C, 72.4; H, 9.2; N, 2.6%; ν_{max} (film) 1721; δ_H (500 MHz, CDCl₃) 0.06 (3H, s, Si Me_A), 0.08 (3H, s, Si Me_B), 0.93 (9H, s, SiC Me_3), 1.18 (3H, t, *J* 7.1, OCH₂Me), 1.43 (3H, d, *J* 6.9, C(α)Me), 1.75–1.86 (1H, m, C(2)CH_A), 2.45–2.61 (2H, m, C(2)H, C(2)CH_B), 3.03–3.09 (1H, m, C(3)H), 3.78–4.13 (7H, m, C(4)H₂, C(α)H, OCH₂Me), 4.80–4.86 (2H, m, CH=CH₂), 5.37–5.50 (1H, m, CH=CH₂), 7.19–7.33 (10H, m, *Ph*); δ_C (125 MHz, CDCl₃) –5.9, 14.2, 16.3,

18.1, 25.9, 35.1, 46.5, 51.4, 57.3, 58.9, 59.9, 62.5, 116.1, 127.0, 128.3, 129.2, 136.0, 141.5, 145.0, 175.1; *m*/*z* (ESI⁺) 496 ([M+H]⁺, 88%), 350 (100), 246 (55), 105 (59), 91 (53).

3.3.6. Methyl $(3S, \alpha R)$ -3-(N- α -methylbenzylamino)-4-(tert-butyldimethylsilyloxy)butanoate 41. CAN (394 mg, 0.72 mmol) was added to a solution of 19 (151 mg, 0.34 mmol) in MeCN/H₂O (v/v 5:1; 6 mL) and the resultant solution allowed to stir at rt for 2 h. Satd aq NaHCO₃ and Et₂O were added, the organic layer separated and the aqueous layer extracted with Et₂O. The combined organic extracts were dried, filtered and concentrated in vacuo to furnish the crude product. Chromatography (eluent 30-40 °C petrol/Et₂O 10:1) gave **41** as a colourless oil (71.8 mg, 60%); $[\alpha]_{D}^{21}$ -22.3 (c 1.3, CHCl₃); ν_{max} (film) 3343, 1739, 1603; $\delta_{\rm H}$ (500 MHz, CDCl₃) -0.01 (3H, s, SiMe_A), 0.00 (3H, s, SiMe_B), 0.87 (9H, s, SiCMe₃), 1.34 (3H, d, J 6.5, $C(\alpha)Me$, 1.89 (1H, br s, NH), 2.43–2.50 (2H, m, C(2)H₂), 2.95 (1H, app quintet, J 5.3, C(3)H), 3.47-3.53 (2H, m, C(4)H₂), 3.66 (3H, s, OMe), 3.88 (1H, q, J 6.7, C(a)H), 7.21–7.25 (1H, m, Ph), 7.30–7.33 (4H, m, Ph); $\delta_{\rm C}$ (125 MHz, CDCl₃) -5.7, -5.6, 18.1, 24.6, 25.7, 36.0, 51.2, 53.5, 55.1, 64.9, 126.7, 126.5, 128.3, 145.7, 172.7; m/z (ESI⁺) 352 ([M+H]⁺, 100%), 248 (50); HRMS (ESI⁺) $C_{19}H_{34}NO_{3}Si([M+H]^{+})$ requires 352.2308; found 352.2305.

3.3.7. $(4S, \alpha R) - N(1) - \alpha$ -Methylbenzyl-4-(*tert*-butyldimethylsilyloxymethyl)azetidin-2-one 42. Compound 41 (35 mg, 0.100 mmol) was dissolved in Et₂O (2 mL) and the solution cooled to 0 °C. MeMgBr (3 M in Et₂O, 0.04 mL, 0.110 mmol) was added dropwise and the resultant solution stirred for 30 min at 0 °C before the addition of satd aq NH₄Cl. The organic layer was separated and the aqueous layer extracted with Et₂O. The combined organic extracts were dried and concentrated in vacuo. Chromatography (eluent 30-40 °C petrol/Et₂O/Et₃N 50:50:1) gave 42 as a colourless oil (30.9 mg, 97%); $[\alpha]_{D}^{21}$ -23.0 (c 0.9, CHCl₃); ν_{max} (film) 1751; $\delta_{\rm H}$ (500 MHz, CDCl₃) 0.01 (3H, s, SiMe_A), 0.02 (3H, s, SiMe_B), 0.88 (9H, s, SiCMe₃), 1.63 (3H, d, J 7.5, C(a)Me), 2.64 (1H, dd, J 14.7, 2.3, C(3)H_A), 2.83 (1H, dd, J 14.4, 4.8, C(3)H_B), 3.47-3.51 (1H, m, C(4)H), 3.62 (2H, app qd, J 11.0, 4.9, C(4)CH₂), 4.96 (1H, q, J 6.8, $C(\alpha)H$, 7.26–7.29 (1H, m, Ph), 7.33–7.38 (4H, m, Ph); δ_C (125 MHz, CDCl₃) -5.8, -5.7, 18.1, 19.2, 25.6, 38.4, 51.6, 52.3, 127.4, 127.0, 128.4, 140.3, 166.7; m/z (ESI⁺) 352 ([M+MeOH+H]⁺, 100%), 320 (20); HRMS (ESI⁺) C₁₈H₃₀NO₂Si ([M+H]⁺) requires 320.2046; found 320.2043.

3.3.8. Methyl (2*S*,3*S*, α *R*)-2-methyl-3-(*N*- α -methylbenzylamino)-4-(*tert*-butyldimethylsilyloxy)butanoate 43. CAN (147 mg, 0.267 mmol) was added to a solution of 35 (58.0 mg, 0.127 mmol) in MeCN/H₂O (v/v 5:1; 3 mL) and the resultant solution allowed to stir at rt for 2 h. Satd aq NaHCO₃ and Et₂O were added, the organic layer separated and the aqueous layer extracted with Et₂O. The combined organic extracts were dried, filtered and concentrated in vacuo. Chromatography (eluent 30–40 °C petrol/Et₂O 10:1) gave 43 as a colourless oil (28.7 mg, 62%); [α]_D²² +34.7 (*c* 0.7, CHCl₃); ν_{max} (film) 3447, 3345, 1737, 1602; $\delta_{\rm H}$ (500 MHz, CDCl₃) –0.03 (3H, s, SiMe_A), –0.01 (3H, s, SiMe_B), 0.85 (9H, s, SiCMe₃), 1.15 (3H, d, *J* 6.9, C(2)Me), 1.29 (3H, d, *J* 6.5, C(α)Me), 1.75 (1H, br s, NH), 2.72 (1H, app quintet, *J* 7.1, C(2)H), 2.79–2.83 (1H, m, C(3)H), 3.46–3.51 (2H, m, C(4)*H*₂), 3.68 (3H, s, O*Me*), 3.81 (1H, q, *J* 6.5, C(α)*H*), 7.21–7.25 (1H, m, *Ph*), 7.29–7.32 (4H, m, *Ph*); $\delta_{\rm C}$ (125 MHz, CDCl₃) –5.7, –5.6, 11.9, 18.1, 24.4, 25.7, 39.9, 51.2, 55.6, 58.1, 63.0, 126.7, 126.5, 128.2, 146.1, 176.3; *m*/*z* (ESI⁺) 366 ([M+H]⁺, 100%); HRMS (ESI⁺) C₂₀H₃₆NO₃Si ([M+H]⁺) requires 366.2464; found 366.2461.

3.3.9. $(3S, 4S, \alpha R) \cdot N(1) \cdot \alpha$ -Methylbenzyl-3-methyl-4-(tertbutyldimethylsilyloxymethyl)azetidin-2-one 44. Compound 43 (28.7 mg, 0.079 mmol) was dissolved in Et₂O (2 mL) and the solution cooled to 0 °C. MeMgBr (3 M in Et₂O, 0.03 mL, 0.086 mmol) was added dropwise and the resultant solution stirred for 30 min at 0 °C before the addition of satd aq NH₄Cl. The organic layer was separated and the aqueous layer extracted with Et₂O. The combined organic extracts were dried and concentrated in vacuo. Chromatography (eluent 30-40 °C petrol/Et₂O/Et₃N 50:50:1) gave a clear, colourless oil 44 (19.0 mg, 73%); $[\alpha]_{\rm D}^{23}$ +6.9 (c 0.5, CHCl₃); ν_{max} (film) 1749; δ_H (500 MHz, CDCl₃) 0.00 (3H, s, SiMe_A), 0.01 (3H, s, SiMe_B), 0.87 (9H, s, SiCMe₃), 1.21 (3H, d, J 7.4, C(3)Me), 1.62 (3H, d, J 7.1, C(a)Me), 3.17 (1H, qd, J 7.5, 5.6, C(3)H), 3.49 (1H, app q, J 5.8, C(4)H), 3.65 (1H, app d, J 0.7, C(4)CH_A), 3.66 (1H, app d, J 1.3, $C(4)CH_B$, 4.94 (1H, q, J 7.1, $C(\alpha)H$), 7.23–7.37 (5H, m, *Ph*); $\delta_{\rm C}$ (125 MHz, CDCl₃) -5.7, 8.7, 18.0, 19.4, 25.7, 45.6, 51.5, 55.8, 62.4, 127.3, 127.0, 128.4, 140.5, 170.9; m/z (ESI⁺) 334 ([M+H]⁺, 100%); HRMS (ESI⁺) C₁₉H₃₂NO₂Si ([M+H]⁺) requires 334.2202; found 334.2199.

3.3.10. Methyl $(2R,3S,\alpha R)$ -2-methyl-3- $(N-\alpha$ -methylbenzylamino)-4-(*tert*-butyldimethylsilyloxy)butanoate 45. CAN (162 mg, 0.295 mmol) was added to a solution of 36 (64 mg, contaminated with $\sim 23\%$ 19) in MeCN/H₂O (v/v 5:1; 3 mL) and the resultant solution allowed to stir at rt for 2 h. Satd aq NaHCO₃ and Et₂O were added, the organic layer separated and the aqueous layer reextracted with Et₂O. The combined organic extracts were dried, filtered and concentrated in vacuo. Chromatography (eluent 30-40 °C petrol/Et₂O 10:1) furnished 45 as a colourless oil (20.6 mg, 62%); $[\alpha]_D^{22}$ –18.5 (c 0.8, CHCl₃); ν_{max} (film) 3448, 3346, 1739, 1602; δ_H (500 MHz, CDCl₃) 0.03 (3H, s, SiMe_A), 0.01 (3H, s, SiMe_B), 0.85 (9H, s, SiCMe₃), 1.15 (3H, d, J 6.9, C(2)Me), 1.29 (3H, d, J 6.5, C(a)Me), 1.75 (1H, br s, NH), 2.72 (1H, app quintet, J 7.1, C(2)H), 2.79-2.83 (1H, m, C(3)H, 3.47–3.50 (2H, m, $C(4)H_2$), 3.68 (3H, s, OMe), 3.81 (1H, q, J 6.5, C(a)H), 7.21–7.25 (1H, m, Ph), 7.29– 7.32 (4H, m, *Ph*); δ_C (125 MHz, CDCl₃) -5.8, -5.7, 13.3, 18.1, 23.9, 25.7, 41.4, 51.2, 55.7, 58.5, 61.3, 126.7, 126.4, 128.2, 146.3, 176.2; *m*/*z* (ESI⁺) 366 ([M+H]⁺, 100%); HRMS (ESI⁺) C₂₀H₃₆NO₃Si ([M+H]⁺) requires 366.2464; found 366.2461.

3.3.11. $(3R,4S,\alpha R)$ -N(1)- α -Methylbenzyl-3-methyl-4-(*tert*-butyldimethylsilyloxymethyl)azetidin-2-one 46. Compound 45 (20.6 mg, 0.056 mmol) was dissolved in Et₂O (2 mL) and the solution cooled to 0 °C. MeMgBr (3 M in Et₂O, 0.03 mL, 0.086 mmol) was added dropwise and the resultant solution stirred for 30 min at 0 °C before the addition of satd aq NH₄Cl. The organic layer was separated and the aqueous layer extracted with Et₂O. The combined organic extracts were dried and concentrated in vacuo. Chromatography (eluent 30–40 °C petrol/Et₂O/Et₃N 50:50:1) furnished 46 as a colourless oil (13.7 mg, 73%); [α]²³_D +48.7 (*c* 0.4, CHCl₃); ν_{max} (film) 1750; $\delta_{\rm H}$ (500 MHz, CDCl₃) 0.01 (3H, s, Si*Me*_A), 0.02 (3H, s, Si*Me*_B), 0.88 (9H, s, Si*CMe*₃), 1.20 (3H, d, *J* 7.4, C(3)*Me*), 1.61 (3H, d, *J* 7.1, C(α)*Me*), 2.84 (1H, qd, *J* 7.3, 2.1, C(3)*H*), 3.04 (1H, app td, *J* 4.8, 2.0, C(4)*H*), 3.58–3.65 (2H, m, C(4)CH₂), 4.99 (1H, q, *J* 7.1, C(α)*H*), 7.26–7.35 (5H, m, *Ph*); $\delta_{\rm C}$ (125 MHz, CDCl₃) –5.6, 12.6, 18.2, 19.2, 25.8, 46.4, 51.0, 60.7, 63.9, 127.5, 127.1, 128.6, 140.3, 170.6; *m*/*z* (ESI⁺) 334 ([M+H]⁺, 100%); HRMS (ESI⁺) C₁₉H₃₂NO₂Si ([M+H]⁺) requires 334.2202; found 334.2208.

3.3.12. ($2S,3S,\alpha R$)- and ($2R,3S,\alpha R$)-1-(Pyrrolidin-1'-yl)-**3-**[*N*-benzyl-*N*-(α -methylbenzyl)amino]-4-(*tert*-butyldimethylsilyloxy)-2-methylbutan-1-one 47 and 48. *Tandem procedure*: BuLi (2.5 M in hexanes, 0.66 mL, 1.66 mmol), (*R*)-*N*-benzyl-*N*-(α -methylbenzyl)amine (362 mg, 1.71 mmol) in THF (20 mL), **28** (289 mg, 1.07 mmol) in THF (10 mL) and MeI (0.65 mL, 10.4 mmol) were reacted according to *general procedure* 2 and gave a 66:34 mixture of **47**/**48**. Chromatography (eluent hexane/EtOAc 4:1) gave **47** as a colourless oil (first to elute, 223 mg, 42%), a mixture of **47** and **48** as a colourless oil (second to elute, 60 mg, 11%) and **48** as a colourless oil (third to elute, 97 mg, 19%).

Data for **47**: R_f 0.12 (hexane/EtOAc 4:1); $C_{30}H_{46}N_2O_2Si$ requires C, 72.8; H, 9.4; N, 5.7%; found C, 72.9; H, 9.6; N, 5.4%; $[\alpha]_{20}^{20}$ +21.3 (*c* 1.3, CHCl₃); ν_{max} (film) 1641; δ_{H} (500 MHz, CDCl₃) 0.03 (3H, s, Si Me_A), 0.07 (3H, s, Si Me_B), 0.88 (3H, d, *J* 7.0, C(2)*Me*), 0.91 (9H, s, SiC Me_3), 1.41 (3H, d, *J* 6.9, C(α)*Me*), 1.73–1.91 (4H, m, N(CH₂CH₂)₂), 2.69 (1H, dq, *J* 9.7, 6.9, C(2)*H*), 3.14–3.42 (5H, m, C(3)*H*, N(CH₂CH₂)₂), 3.80–4.13 (5H, m, C(4)*H*₂, C(α)*H*, NCH₂Ph), 7.15–7.39 (10H, m, *Ph*); δ_C (125 MHz, CDCl₃) –5.8, 15.6, 16.0, 18.2, 24.2, 25.8, 26.0, 37.7, 45.4, 46.1, 51.9, 57.8, 59.6, 62.7, 126.7, 127.1, 128.1, 128.2, 129.1, 142.0, 145.0, 174.9; *m*/*z* (ESI⁺) 495 ([M+H]⁺, 100%), 403 (26), 389 (49), 368 (23), 349 (63), 245 (40), 105 (23), 91 (19).

Data for **48**: $R_f 0.06$ (hexane/EtOAc 4:1); $C_{30}H_{46}N_2O_2Si$ requires C, 72.8; H, 9.4; N, 5.7%; found C, 72.7; H, 9.5; N, 5.6%; $[\alpha]_{23}^{23} - 16.4$ (*c* 1.4, CHCl₃); ν_{max} (film) 1630; δ_{H} (500 MHz, CDCl₃) 0.05 (3H, s, Si Me_A), 0.07 (3H, s, Si Me_B), 0.92 (9H, s, SiC Me_3), 1.02 (3H, d, *J* 6.9, C(2)Me), 1.42 (3H, d, *J* 6.9, C(α)Me), 1.58–1.78 (4H, m, N(CH₂CH₂)₂), 2.67–3.49 (5H, m, C(3)H, N(C H_2 CH₂)₂), 2.85 (1H, dq, *J* 9.2, 6.9, C(2)H), 3.69 (1H, dd, *J* 10.9, 4.8, C(4) H_A), 3.80 (1H, dd, *J* 10.9, 2.4, C(4) H_B), 3.88 (1H, d, *J* 15.4, NCH_AH_BPh), 4.09 (1H, d, *J* 15.4, NCH_A H_B Ph), 4.22 (1H, q, *J* 6.9, C(α)H), 7.13–7.37 (10H, m, Ph); δ_C (125 MHz, CDCl₃) –6.0, –5.8, 14.6, 19.2, 18.0, 24.1, 25.8, 25.8, 39.0, 45.6, 45.8, 50.8, 59.3, 60.9, 61.0, 126.3, 126.4, 127.9, 128.4, 142.3, 145.7, 174.4; m/z (ESI⁺) 495 ([M+H]⁺, 87%), 389 (38), 245 (38), 105 (63), 91 (100).

Stepwise procedure: BuLi (0.22 mL, 0.34 mmol) was added dropwise to a solution of di-*iso*-propylamine (36.1 mg, 0.36 mmol) in THF (5 mL) at 0 °C. After 1 h the LDA solution was added to a solution of **30** (55 mg, 0.11 mmol) in THF (5 mL) at -78 °C. The reaction mixture was stirred for 2 h before being quenched with MeI (36 μ L, 0.57 mmol), then after 3 h at -78 °C the reaction was allowed to warm slowly to rt overnight. The resultant solution was poured into brine (25 mL), extracted with Et₂O

 $(3 \times 25 \text{ mL})$, dried and concentrated in vacuo to give a 65:35 mixture of **35/36** as a pale yellow oil (63 mg, quant).

3.3.13. (2*S*,3*S*, α *R*)-1-(Pyrrolidin-1'-yl)-2-benzyl-3-[*N*-benzyl-*N*-(α -methylbenzyl)amino]-4-(*tert*-butyldimethylsilyloxy)butan-1-one **49.** BuLi (2.5 M in hexanes, 0.69 mL, 1.72 mmol), (*R*)-*N*-benzyl-*N*-(α -methylbenzyl)-amine (375 mg, 1.78 mmol) in THF (20 mL), **28** (300 mg, 1.11 mmol) in THF (10 mL) and BnBr (0.90 mL, 7.57 mmol) were reacted according to *general procedure 2* and gave a 86:14 mixture of **49/50.** Chromatography (eluent hexane/EtOAc 4:1) gave **49** as a colourless oil (first to elute, 57 mg, 9%) and a mixture of **49** and **50** as a colourless oil (second to elute, 355 mg, 56%).

Data for **49**: $R_f 0.12$ (hexane/EtOAc 6:1); $C_{36}H_{50}N_2O_2Si$ requires C, 75.7; H, 8.8; N, 4.9%; found C, 75.4; H, 8.9; N, 4.7%; $[\alpha]_{21}^{21}$ +29.4 (*c* 1.6, CHCl₃); ν_{max} (film) 1622; δ_H (500 MHz, CDCl₃) 0.04 (3H, s, Si Me_A), 0.07 (3H, s, Si Me_B), 0.91 (9H, s, SiC Me_3), 1.21–1.63 (4H, m, N(CH₂CH₂)₂), 1.46 (3H, d, *J* 6.9, C(α)*Me*), 1.90–1.98, 2.93–3.01, 3.12–3.22 (5H, m, C(2)CH_A, N(CH₂CH₂)₂), 2.18 (1H, t, *J* 12.3, C(2)CH_A), 2.77 (1H, ddd, *J* 12.3, 9.6, 3.4, C(2)*H*), 3.29 (1H, ddd, *J* 9.6, 4.0, 3.0, C(3)*H*), 3.87–3.94 (3H, m, C(4)*H*₂, NCH_AH_BPh), 4.17 (1H, q, *J* 6.9, C(α)*H*), 4.24 (1H, d, *J* 14.4, NCH_AH_BPh), 6.90–7.50 (15H, m, *Ph*); δ_C (125 MHz, CDCl₃) –5.6, 16.7, 18.3, 23.9, 25.4, 26.0, 37.8, 45.1, 45.8, 47.1, 52.1, 58.5, 60.0, 62.9, 126.0, 126.9, 128.0, 128.2, 128.5, 129.1, 129.3, 140.8, 142.1, 145.1, 173.1; *m*/*z* (ESI⁺) 571 ([M+H]⁺, 100%), 465 (17), 425 (21).

3.3.14. (2*S*,3*S*, α *R*)-1-(Pyrrolidin-1'-yl)-2-allyl-3-[*N*-benzyl-*N*-(α -methylbenzyl)amino]-4-(*tert*-butyldimethylsilyloxy)butan-1-one **51.** BuLi (2.5 M in hexanes, 0.40 mL, 1.01 mmol), (*R*)-*N*-benzyl-*N*-(α -methylbenzyl)-amine (220 mg, 1.04 mmol) in THF (20 mL), **28** (175 mg, 0.65 mmol) in THF (10 mL) and allyl bromide (0.11 mL, 1.3 mmol) were reacted according to *general procedure 2* and gave a 80:20 mixture of **51/52.** Chromatography (eluent hexane/EtOAc 4:1) gave **51** as a colourless oil (first to elute, 114 mg, 34%) and a mixture of **51** and **52** as a colourless oil (second to elute, 68 mg, 20%).

Data for **51**: $R_f 0.31$ (hexane/EtOAc 3:1); $C_{32}H_{48}N_2O_2Si$ requires C, 73.8; H, 9.3; N, 5.4%; found C, 73.8; H, 9.5; N, 5.3%; $[\alpha]_D^{20}$ +20.7 (c 2.6, CHCl₃); ν_{max} (film) 1625; δ_H (500 MHz, CDCl₃) 0.07 (3H, s, SiMe_A), 0.08 (3H, s, SiMe_B), $0.93 (9H, s, SiCMe_3), 1.43 (3H, d, J 6.9, C(\alpha)Me), 1.65-1.93$ (5H, m, C(2)CH_A N(CH₂CH₂)₂), 2.53–2.61 (2H, m, C(2)H, C(2)CH_B), 3.13-3.42 (5H, m, C(3)H, N(CH₂CH₂)₂), 3.81-3.91, 4.08–4.14 (5H, m, C(4) H_2 , C(α)H, NC H_2 Ph), 4.83 (1H, dd, J 9.9, 2.3, CH= CH_AH_B), 4.89 (1H, dd, J 17.0, 2.2, CH=CH_A H_B), 5.41–5.50 (1H, m, CH=CH₂), 7.18– 7.37 (10H, m, Ph); $\delta_{\rm C}$ (125 MHz, CDCl₃) -5.6, 17.4, 18.2, 24.3, 25.8, 26.0, 35.7, 44.3, 45.3, 46.4, 51.9, 59.1, 59.8, 62.8, 116.2, 126.8, 126.9, 128.2, 128.3, 128.7, 128.9, 129.1, 136.7, 142.1, 145.3, 173.5; *m/z* (ESI⁺) 521 ([M+H]⁺, 87%), 415 (41), 375 (78), 271 (43), 105 (100), 91 (72).

3.3.15. Methyl (2S,3S,αS)-2-hydroxy-3-[N-benzyl-N-(α-methylbenzyl)amino]-4-(*tert*-butyldimethylsilyloxy)butanoate **53.** BuLi (2.5 M in hexanes, 2.7 mL, 6.74 mmol),

6.96 (S)-N-benzyl-N-(α -methylbenzyl)amine (1.47 g, mmol) in THF (20 mL), 11 (1.0 g, 4.35 mmol) in THF (10 mL) and (+)-CSO (4.20 g, 18.4 mmol) were reacted according to general procedure 2. Chromatography (eluent 30-40 °C petrol/Et₂O 20:1) gave 53 as a colourless oil (1.55 g, 78%); R_f 0.25 (30–40 °C petrol/Et₂O 20:1); $[\alpha]_D^{21}$ +25.0 (c 1.2, CHCl₃); ν_{max} (film) 3512, 1736; δ_{H} (400 MHz, CDCl₃) 0.02 (3H, s, SiMe_A), 0.03 (3H, s, SiMe_B), 0.88 (SiCMe₃), 1.37 (3H, d, J 6.8, C(α)Me), 2.98 (1H, d, J 6.5, OH), 3.55–3.62 (1H, m, C(3)H), 3.68 (3H, s, OMe), 3.70-3.76 (1H, m, C(4) H_A), 3.83 (1H, d, J 15.2, NC H_B), 3.87–4.02 (3H, m, C(2)H, C(4) $H_{\rm B}$, C(α)H), 4.14 (1H, d, J 15.2, NCH_B), 7.16–7.48 (10H, m, Ph); $\delta_{\rm C}$ (100 MHz, CDCl₃) -5.6, 18.0, 18.4, 25.9, 51.5, 52.2, 57.7, 59.6, 61.8, 71.2, 126.6, 127.0, 127.9, 128.1, 128.2, 128.3, 141.6, 142.8, 174.8; m/z (ESI⁺) 458 ([M+H]⁺, 100%); HRMS (ESI^{+}) C₂₆H₄₀NO₄Si ([M+H]⁺) requires 458.2727; found 458.2708.

3.3.16. Methyl (S)-3-(benzoylamino)-4-benzoyloxybutanoate 54. The hydrochloride salt of 14 (204 mg, 0.45 mmol), as a solution in acetic acid (3 mL), was treated with palladium on charcoal (10%, 55 mg) and heated at 50 °C for 24 h under an atmosphere of H₂ (4 bar). The mixture was filtered through Celite[®] and the solvent evaporated. The residue was suspended in DCM (5 mL) at 0 °C and treated with pyridine (182 µL, 2.25 mmol) and benzoyl chloride (157 µL, 1.35 mmol). The solution was allowed to warm to rt and stirred for 72 h before the solvent was evaporated. Chromatography (eluent Et₂O) and recrystallisation (EtOAc/hexane) gave 54 as fine, colourless needles (72 mg, 47%); R_f 0.53 (Et₂O); C₁₉H₁₉NO₅ requires C, 66.85; H, 5.6; N, 4.1%; found C, 66.7; H, 5.3; N, 4.0%; mp 145–146 °C; $[\alpha]_D^{20}$ +7.3 (c 0.5, CHCl₃); ν_{max} (film) 1725, 1665, 1516; $\delta_{\rm H}$ (500 MHz, CDCl₃) 2.80 (2H, dd, J 16.4, 5.8, $C(2)H_A$), 2.87 (1H, dd, J 16.4, 4.8, $C(2)H_B$), 3.70 (3H, s, OMe), 4.52 (1H, dd, J 11.4, 5.3, C(4)H_A), 4.62 (1H, dd, J 11.4, 5.7, C(4) $H_{\rm B}$), 4.84–4.94 (1H, m, C(3)H), 7.35 (1H, d, J 7.7, NH), 7.42–8.06 (10H, m, Ph); $\delta_{\rm C}$ (125 MHz, CDCl₃) 35.2, 46.0, 51.9, 65.5, 127.0, 128.4, 128.6, 129.7, 131.6, 133.2, 134.2, 166.6, 166.9, 173.3; m/z (ESI⁺) 342 ([M+H]⁺, 63%), 220 (100), 105 (45).

3.3.17. (S)-4-(N-Benzoylamino)dihydrofuran-2(3H)-one 55. Compound 54 (18 mg, 0.053 mmol) was suspended in MeOH (2 mL) and H₂O (0.1 mL), treated with lithium hydroxide (45 mg, 1.06 mmol) and stirred at 20 °C (18 h). After evaporation of the solvent the residue was suspended in DCM (5 mL) and treated with TFA (1 mL), the suspension was stirred at 20 °C (48 h) and the solvents evaporated. The residue was treated with satd aq NaHCO₃ (25 mL), extracted with EtOAc (3×15 mL), the combined extracts dried and the solvent evaporated to give 55 as a white solid (11.5 mg). The material was further purified by filtration of an EtOAc solution through a plug of silica and crystallisation by the addition of hexane to give 55 as fine white needles (9 mg, 83%); $[\alpha]_D^{21}$ –100.8 (*c* 0.4, CHCl₃); mp 129 °C; $\delta_{\rm H}$ (500 MHz, CDCl₃) 2.63 (1H, dd, J 18.1, 2.4, C(3)H_A), 2.99 (1H, dd, J 18.1, 8.0, C(3)H_B), 4.39 (1H, dd, J 9.9, 1.8, C(5)H_A), 4.63 (1H, dd, J 9.9, 5.9, C(5)H_B), 4.94–4.97 (1H, m, C(4)H), 6.24 (1H, br s, NH), 7.42-7.47 (2H, m, Ph), 7.52-7.57 (1H, m, Ph), 7.79-7.82 (2H, m, Ph); m/z 206 ([M+H]⁺, 100%).

3.3.18. (4S,αR)-4-[N-Benzyl-N-(α-methylbenzyl)amino]dihydrofuran-2(3H)-one 4. Compound 18 (910 mg, 2.00 mmol) in THF (5 mL) was treated with TBAF (948 mg, 3.00 mmol) and the solution stirred at 20 °C (6 h). The mixture was poured into satd aq NaHCO3 (50 mL), extracted with Et_2O (3×25 mL), dried and the solvent evaporated. Chromatography (eluent hexane/EtOAc 4:1) gave 4 as a colourless oil (456 mg, 77%); R_f 0.33 (hexane/EtOAc 4:1); C₁₉H₂₁NO₂·HCl requires C, 68.8; H, 6.7; N, 4.2%; found C, 68.7; H, 7.0; N, 4.35%; mp (HCl salt) 90–110 °C (dec); $[\alpha]_{D}^{22}$ +74.7 (*c* 2.3, CHCl₃); ν_{max} (film) 1775; δ_{H} (500 MHz, CDCl₃) 1.41 (3H, d, J 7.0, C(α)Me), 2.21 (1H, dd, J 18.0, 7.8, C(3)H_A), 2.28 (1H, dd, J 18.0, 8.2, C(3)H_B), 3.72 (2H, AB system, J_{AB} 14.7, NCH₂Ph), 3.86-3.97 (2H, m, C(3)H, C(\alpha)H), 4.17 (1H, dd, J 9.4, 7.6, $C(5)H_A$, 4.37 (1H, dd, J 9.4, 6.6, $C(5)H_B$), 7.24–7.41 (10H, m, *Ph*); $\delta_{\rm C}$ (125 MHz, CDCl₃) 16.3, 31.8, 50.5, 54.3, 57.5, 71.7, 127.5, 127.6, 127.9, 128.3, 128.7, 128.8, 140.2, 142.3, 176.6; *m/z* (ESI⁺) 296 ([M+H]⁺, 53%), 192 (100), 105 (22), 91 (25).

3.3.19. Methylation of ($4S,\alpha R$)-4-[*N*-benzyl-*N*-(α -methylbenzyl)amino]dihydrofuran-2(3H)-one 4. To a solution of 4 (100 mg, 0.34 mmol) at -70 °C was added KHMDS (0.75 M in PhMe, 0.54 mL, 0.41 mmol) and the yellow solution stirred for 90 min before it was treated with MeI (64 μ L, 1.02 mmol). The mixture was stirred at -70 °C for 2.5 h and then quenched with pH 7 phosphate buffer before being allowed to warm to rt. The biphasic solution was extracted with Et₂O (3×5 mL), the combined extracts dried and the solution filtered through a plug of silica gel. The solvent was evaporated to give a pale yellow oil (105 mg), which was analysed by ¹H NMR spectroscopy and GC–MS, and found to contain a mixture of **4,56** and **59** in the ratio 23:71:6.

3.3.20. $(3S, 4S, \alpha R)$ -4-[N-Benzyl-N-(α -methylbenzyl)amino]-3-methyldihydrofuran-2(3H)-one 56. A mixture of 33 and 34 (1:2.5 mixture, 235 mg, 0.50 mmol) in THF (5 mL) was treated with TBAF (948 mg, 3.00 mmol) and the solution stirred at 20 °C (6 h). The mixture was poured into satd aq NaHCO₃ (50 mL), extracted with Et₂O (3× 25 mL), dried and the solvent evaporated. Chromatography (eluent hexane/EtOAc 4:1) gave 56 as a colourless oil (110 mg, 71%); $R_f 0.53$ (hexane/EtOAc 4:1); $C_{20}H_{23}NO_2$. HCl requires C, 69.45; H, 7.0; N, 4.05%; found C, 69.7; H, 6.7; N, 3.8%; mp (HCl salt) 170–173 °C (dec); $[\alpha]_{D}^{21}$ -38.7 (*c* 0.9, CHCl₃); ν_{max} (film) 1772; δ_{H} (500 MHz, CDCl₃) 1.01 (3H, d, J 7.1, C(3)Me), 1.38 (3H, d, J 6.9, C(a)Me), 2.50 (1H, dq, J 9.7, 7.1, C(3)H), 3.35 (1H, ddd, J 9.7, 8.2, 8.0, C(4)H), 3.81 (1H, d, J 14.4, NCH_A), 3.94 (1H, d, J 14.4, NCH_B), 3.99 (1H, q, J 6.9, C(α)H), 4.18 (1H, dd, J 9.2, 7.8, C(5)H_A), 4.25 (1H, dd, J 9.2, 8.4, C(5)*H*_B), 7.24–7.43 (10H, m, *Ph*); δ_C (125 MHz, CDCl₃) 13.5, 15.6, 37.0, 49.8, 57.1, 61.1, 67.7, 127.1, 127.6, 128.1, 128.4, 139.8, 142.9, 177.9; *m*/*z* (ESI⁺) 310 ([M+H]⁺, 100%), 206 (38), 105 (33), 91 (28).

3.3.21. Benzylation of $(4S,\alpha R)$ **-4-**[N**-benzyl-**N-(α **-methyl-benzyl**)**amino]dihydrofuran-2**(*3H*)**-one 4.** To a solution of **4** (100 mg, 0.34 mmol) at -70 °C was added KHMDS (0.75 M in PhMe, 0.54 mL, 0.41 mmol) and the yellow solution stirred for 90 min before it was treated with BnBr

(121 μ L, 1.02 mmol). The mixture was stirred at -70 °C for 5 h and then treated as before to give a pale yellow oil (134 mg), which was analysed by ¹H NMR spectroscopy and GC–MS, and found to contain a mixture of **4**, **57** and **60** in the ratio 22:67:11.

3.3.22. $(3S, 4S, \alpha R)$ -3-Benzyl-4-[N-benzyl-N-(α -methylbenzyl)amino]dihydrofuran-2(3H)-one 57. Compound 49 (160 mg, 0.28 mmol) in acetonitrile (3 mL) was treated with 48% ag HF (0.5 mL) and 6 M ag HCl (0.5 mL) and the solution stirred at 20 °C for 10 days. The mixture was basified to pH>10 with satd aq NaHCO₃, the solution extracted with Et₂O (4×4 mL) and the combined extracts dried. Chromatography (eluent DCM) gave 57 as a colourless oil (90 mg, 83%); R_f 0.56 (DCM); $C_{26}H_{27}NO_2$ requires C, 81.0; H, 7.1; N, 3.6%; found C, 81.1; H, 7.0; N, 3.75%; $[\alpha]_D^{22}$ -64.3 (*c* 0.7, CHCl₃); ν_{max} (film) 1769; δ_H (500 MHz, CDCl₃) 1.29 (3H, d, J 6.9, C(α)Me), 2.66 (1H, dd, J 13.4, 5.4, C(3)CH_A), 2.93 (1H, dd, J 13.4, 4.8, C(3)CH_B), 2.84 (1H, ddd, J 6.9, 5.4, 4.9, C(3)H), 3.54 (1H, ddd, J 7.8, 6.9, 6.0, C(4)H), 3.78-3.84 (3H, m, NCH₂Ph, C(5)H_A), 3.91 (1H, q, J 6.9, C(a)H), 4.19 (1H, dd, J 9.7, 6.0, C(5) $H_{\rm B}$), 6.72–7.40 (15H, m, Ph); $\delta_{\rm C}$ (125 MHz, CDCl₃) 15.1, 34.0, 44.7, 49.9, 57.1, 68.3, 126.9, 127.4, 127.6, 128.2, 128.6, 128.7, 128.8, 129.7, 137.6, 140.1, 143.4, 178.2; *m/z* (ESI⁺) 386 ([M+H]⁺, 100%), 282 (63), 105 (46), 91 (64).

3.3.23. Allylation of $(4S, \alpha R)$ -4-[*N*-benzyl-*N*-(α -methylbenzyl)amino]dihydrofuran-2(*3H*)-one 4. To a cooled (-70 °C) solution of 4 (100 mg, 0.34 mmol) was added KHMDS (0.75 M in PhMe, 0.55 mL, 0.41 mmol) and the yellow solution stirred for 90 min before it was treated with allyl bromide (88 µL, 1.02 mmol). The mixture was treated as before to give a pale yellow oil (103 mg), which was analysed by ¹H NMR spectroscopy and GC–MS, and found to contain a mixture of 4, 58 and 61 in the ratio 30:60:20.

3.3.24. $(3S, 4S, \alpha R)$ -3-Allyl-4-[N-benzyl-N-(α -methylbenzyl)amino]dihydrofuran-2(3H)-one 58. Compound 51 (40 mg, 0.08 mmol) in acetonitrile (3 mL) was treated with 48% aq HF (0.5 mL) and 6 M aq HCl (0.5 mL) and the solution stood at 20 °C for 10 days. The mixture was basified to pH>10 with satd aq NaHCO₃, the solution extracted with Et_2O (4×4 mL) and the combined extracts dried. Purification by filtration through silica (Et_2O) gave 58 as a colourless oil (24 mg, 93%); C₂₂H₂₅NO₂ requires C, 78.8; H, 7.5; N, 4.2%; found C, 78.5; H, 7.55; N, 4.3%; $[\alpha]_D^{22}$ –41.3 (c 1.2, CHCl₃); ν_{max} (film) 1772; δ_{H} (500 MHz, CDCl₃) 1.35 (3H, d, J 6.9, $C(\alpha)Me$), 2.09–2.18 (1H, m, $C(3)CH_A$), 2.29–2.38 (2H, m, C(3)CH_B), 2.61 (1H, dt, J 7.9, 5.5, C(3)H), 3.50-3.57 (1H, m, C(4)H), 3.81 (1H, d, J 14.3, NCH_A), 3.90 $(1H, d, J 14.3, NCH_B)$, 3.95 $(1H, q, J 6.9, C(\alpha)H)$, 4.19– 4.31 (2H, m, C(5)H₂), 4.64 (1H, dd, J 17.0, 1.3, CH=CH_AH_B), 4.85 (1H, d, J 10.1, CH=CH_AH_B), 5.34-5.47 (1H, m, CH=CH₂), 7.24–7.44 (10H, m, Ph); δ_{C} (125 MHz, CDCl₃) 15.2, 32.3, 42.8, 50.0, 57.1, 57.4, 68.1, 118.4, 127.2, 127.3, 127.8, 128.3, 128.4, 128.5, 133.2, 139.8, 143.1, 177.2; m/z (ESI⁺) 335 ([M+H]⁺, 30%), 232 (100), 212 (58), 105 (46), 91 (61).

3.3.25. (4*S*,α*R*)-**3,3-Dimethyl-4-**[*N*-benzyl-*N*-(α-methyl-benzyl)amino]dihydrofuran-2(3*H*)-one **59.** Compound **4**

(97 mg, 0.33 mmol) in THF (5 mL) was cooled to $-70 \degree C$ and treated with KHMDS (0.75 M in PhMe, 2.19 mL, 1.64 mmol), and after 1 h the enolate was quenched with MeI (205 μ L, 3.30 mmol) and the reaction allowed to warm slowly to 20 °C over 19 h. The white suspension was poured into satd aq NaHCO₃ (25 mL), the solution extracted with Et₂O (3×15 mL) and the combined extracts dried. Evaporation of the solvent and purification by filtration through silica (Et₂O) and recrystallisation from EtOAc/hexane $(-30 \,^{\circ}\text{C})$ gave **59** as large colourless needles (67 mg, 64%); C₂₁H₂₅NO₂ requires C, 78.0; H, 7.8; N, 4.3%; found C, 78.0; H, 7.9; N, 4.2%; mp 140-143 °C; $[\alpha]_{D}^{21}$ –35.4 (*c* 0.7, CHCl₃); ν_{max} (KBr) 1768; δ_{H} (500 MHz, CDCl₃) 0.93 (3H, s, C(2)Me_A), 1.29 (3H, s, C(2)Me_B), 1.32 (3H, d, J 6.9, C(a)Me), 3.21 (1H, dd, J 6.4, 3.2, C(4)H), 3.79 (2H, AB system, J_{AB} 13.8, NCH₂), 3.96 (1H, q, J 6.9, C(a)H), 4.37 (1H, dd, J 10.2, 3.2, C(5)H_A), 4.51 (1H, dd, J 10.2, 6.4, C(5)H_B), 7.24–7.52 (10H, m, Ph); $\delta_{\rm C}$ (125 MHz, CDCl₃) 11.7, 18.9, 25.3, 41.7, 50.6, 54.9, 61.4, 66.9, 127.3, 127.7, 128.1, 128.3, 128.9, 138.9, 143.4, 182.6; m/z (ESI+) 324 ([M+H]+, 20%), 280 (34), 220 (100), 105 (29), 91 (38).

3.3.26. $(4S, \alpha R)$ -**3.3-Dibenzyl-4-**[*N*-benzyl-*N*-(α -methylbenzyl)amino]dihydrofuran-2(3H)-one 60. Compound 4 (137 mg, 0.46 mmol) in THF (5 mL) was cooled to -70 °C and treated with KHMDS (0.75 M in PhMe, 3.72 mL, 2.79 mmol), and after 1 h the enolate was quenched with BnBr (547 µL, 4.60 mmol) and the reaction allowed to warm slowly to 20 °C over 19 h. The white suspension was poured into satd aq NaHCO₃ (25 mL), the solution extracted with Et₂O (3×15 mL) and the combined extracts dried. Evaporation of the solvent and purification by chromatography (eluent hexane/EtOAc 8:1), followed by crystallisation from Et₂O/pentane $(-30 \circ C)$ gave 60 as a micro-crystalline white solid (150 mg, 69%); $R_f 0.27$ (hexane/ EtOAc 8:1); C₃₃H₃₃NO₂ requires C, 83.3; H, 7.0; N, 2.95%; found C, 83.55; H, 7.3; N, 2.8%; $[\alpha]_{D}^{20}$ -113.5 (c 1.0, CHCl₃); mp 125–127 °C; ν_{max} (KBr) 1760; δ_{H} (500 MHz, CDCl₃) 1.20 (3H, d, J 6.9, C(α)Me), 1.99 (1H, d, J 13.3, C(3)CH_AH_BPh), 2.57 (1H, d, J 13.3, C(3)CH_AH_BPh), 2.70 (1H, dd, J 10.3, 7.2, C(4)H), 3.20 (1H, d, J 14.3, C(3)CH_AH_BPh), 3.37 (1H, d, J 14.3, C(3)CH_AH_BPh), 3.65 (1H, d, J 6.5, C(5)H_A), 3.77 (1H, d, J 14.1, NCH_A), 3.87 (1H, d, J 14.1, NCH_B), 4.05 (1H, q, J 6.9, $C(\alpha)H$, 4.14 (1H, d, J 11.5, $C(5)H_B$), 6.75–7.55 (20H, m, *Ph*); δ_C (125 MHz, CDCl₃) 11.8, 37.9, 43.9, 49.5, 51.3, 55.9, 59.6, 66.4, 126.7, 127.5, 127.9, 128.2, 128.6, 128.9, 129.0, 129.8, 131.8, 136.5, 137.6, 138.7, 143.2, 182.0; m/z (ESI⁺) 476 ([M+H]⁺, 67%), 372 (75), 212 (38), 108 (59), 91 (100).

3.3.27. (4*S*, α *R*)-**3,3-Diallyl-4-**[*N*-benzyl-*N*-(α -methylbenzyl)amino]dihydrofuran-2(3*H*)-one **61.** Compound **4** (129 mg, 0.44 mmol) in THF (5 mL) was cooled to $-70 \,^{\circ}$ C and treated with KHMDS (0.75 M in PhMe, 3.50 mL, 2.62 mmol), and after 1 h the enolate was quenched with allyl bromide (381 µL, 4.40 mmol) and the reaction allowed to warm slowly to 20 °C over 19 h. The white suspension was poured into satd aq NaHCO₃ (25 mL), the solution extracted with Et₂O (3×15 mL) and the combined extracts dried. Evaporation of the solvent and purification by chromatography (eluent hexane/EtOAc 8:1), followed by

crystallisation from Et₂O/pentane $(-30 \degree C)$ gave 61 as a micro-crystalline white solid (115 mg, 70%); R_f 0.22 (hexane/EtOAc 8:1); C₂₅H₂₉NO₂ requires C, 80.0; H, 7.8; N, 3.7%; found C, 80.1; H, 7.95; N, 3.55%; mp 94-95 °C; $[\alpha]_D^{20}$ –38.1 (*c* 0.9, CHCl₃); v_{max} (KBr) 1765; δ_H (500 MHz, CDCl₃) 1.29 (3H, d, J 6.9, C(α)Me), 2.06 (2H, d, J 7.3, C(3)CH₂CH=CH₂), 2.40 (1H, dd, J 14.6, 6.6, C(3)CH_A), 2.50 (1H, dd, J 14.6, 7.7, C(3)CH_B), 3.47 (1H, dd, J 6.4, 1.8, C(4)H), 3.73 (1H, d, J 13.9, NCH_AH_BPh), 3.85 (1H, d, J 13.9, NCH_A $H_{\rm B}$ Ph), 3.98 (1H, q, J 6.9, $C(\alpha)H$, 4.36 (1H, dd, J 10.4, 1.8, $C(5)H_A$), 4.54 (1H, dd, J 10.4, 6.4, C(5) $H_{\rm B}$), 4.83–5.08 (4H, m, 2×CH=C H_2), 5.23-5.37 (1H, m, CH=CH₂), 5.59-5.73 (1H, m, $CH=CH_2$), 7.25–7.50 (10H, m, Ph); δ_C (125 MHz, CDCl₃) 11.4, 33.9, 39.1, 47.3, 51.2, 55.4, 58.7, 66.8, 118.4, 119.6, 127.5, 127.8, 128.3, 128.7, 128.9, 131.8, 134.1, 138.7, 142.6, 180.7; m/z (ESI⁺) 375 ([M+H]⁺, 85%), 272 (100), 105 (53), 91 (78).

3.3.28. (3S,4S)-3-Methyl-4-(N-benzoylamino)dihydrofuran-2(3H)-one 62. Compound 56 (100 mg, 0.32 mmol), as a solution in acetic acid (3 mL), was stirred vigorously with palladium on charcoal (10%, 25 mg) while being heated at 60 °C for 24 h under an atmosphere of H₂ (6 bar). The mixture was filtered through Celite and the solvent evaporated. The residue was dissolved in EtOH/hexane and the hydrochloride salt precipitated by the addition of ethereal HCl. The resultant salt was azeotroped with PhMe (10 mL), then suspended in DCM (2 mL) and treated with pyridine (78 µL, 0.97 mmol) and benzoyl chloride (75 µL, 0.65 mmol). The solution was stirred at 20 °C for 7 days before the solvent was evaporated. Chromatography (eluent hexane/EtOAc 1:1) gave 62 as a white solid (41 mg, 58%); $R_f 0.33$ (hexane/EtOAc 1:1); $C_{12}H_{13}NO_3$ requires C, 65.7; H, 6.0; N, 6.4%; found C, 66.0; H, 5.6; N, 6.1%; mp 177-178 °C; $[\alpha]_D^{20}$ -98.8 (c 0.3, CHCl₃); ν_{max} (KBr) 1780, 1669, 1519; $\delta_{\rm H}$ (500 MHz, CDCl₃) 1.43 (3H, d, J 7.3, C(3)Me), 2.68 (1H, quintet, J 7.4, C(3)H), 4.11 (1H, dd, J 9.3, 6.5, C(5)H_A), 4.72 (1H, dd, J 9.3, 7.0, C(5)H_B), 4.54– 4.64 (1H, m, C(4)H), 6.31 (1H, br s, NH), 7.45-7.59 (3H, m, Ph), 7.76–7.79 (2H, m, Ph); δ_C (125 MHz, CDCl₃) 13.7, 40.8, 53.8, 70.7, 127.0, 128.8, 132.2, 133.3, 167.8, 177.4; *m/z* (ESI⁺) 220 ([M+H]⁺, 100%).

3.3.29. (3*S*,4*S*, α *S*)- and (3*R*,4*S*, α *S*)-3-Hydroxy-4-[*N*-benzyl-*N*-(α -methylbenzyl)amino]dihydrofuran-2(3*H*)-one syn-(3*S*,4*S*, α *S*)-63 and anti-(3*S*,4*S*, α *S*)-64. Desilylation of 53 with TBAF: TBAF (1.39 mL, 1.39 mmol) was added to a stirred solution of 53 (430 mg, 0.93 mmol) in THF (20 mL) at 0 °C and allowed to warm to rt. After stirring for 6 h, the reaction mixture was diluted with DCM, washed with H₂O, dried and concentrated in vacuo. Chromatography (eluent 30–40 °C petrol/Et₂O 2:1) gave anti-64 as a colourless oil (first to elute, 70 mg, 24%) and syn-63 as a white crystalline solid (second to elute, 150 mg, 40%).

Data for *anti*-**64**: $R_f 0.27 (30-40 \degree \text{C} \text{ petrol/Et}_2\text{O} 2:1); [\alpha]_D^2$ +6.3 (*c* 2.1, CHCl₃); ν_{max} (film) 3441, 1776; δ_{H} (400 MHz, CDCl₃) 1.43 (3H, d, *J* 6.8, C(α)*Me*), 3.66 (1H, d, *J* 13.3, NCH_A), 3.70–3.77 (2H, m, C(3)*H*, O*H*), 3.81 (1H, d, *J* 13.3, NCH_B), 4.01 (1H, d, *J* 8.2, C(2)*H*), 4.07 (1H, q, *J* 6.8, C(α)*H*), 4.36–4.42 (1H, m, C(4)H_A), 4.53–4.59 (1H, m, C(4)H_B), 7.19–7.44 (10H, m, *Ph*); δ_{C} (100 MHz, CDCl₃) 12.4, 50.5, 55.2, 65.1, 67.3, 127.6, 127.6, 127.9, 128.6, 128.9, 129.0, 137.6, 141.7, 176.0; m/z (ESI⁺) 312 ([M+H]⁺, 100%); HRMS (ESI⁺) C₁₉H₂₁NO₃Na ([M+Na]⁺) requires 334.1419; found 334.1418.

Data for *syn*-**63**: $R_f 0.11$ (30–40 °C petrol/Et₂O 2:1); mp 77–78 °C; $[\alpha]_{D^2}^{22}$ –19.4 (*c* 0.7, CHCl₃); ν_{max} (KBr) 3415, 1770; $\delta_{\rm H}$ (400 MHz, CDCl₃) 1.46 (3H, d, *J* 7.2, C(α)*Me*), 3.73 (1H, d, *J* 15.5, NCH_A), 3.76 (1H, m, C(3)*H*), 3.89 (1H, d, *J* 15.5, NCH_B), 3.95 (1H, d, *J* 8.6, C(4)*H*_A), 4.18 (1H, m, C(α)*H*), 4.22 (1H, d, *J* 8.6, C(4)*H*_B), 4.34 (1H, d, *J* 9.9, C(2)*H*), 7.25–7.49 (10H, m, *Ph*); $\delta_{\rm C}$ (100 MHz, CDCl₃) 16.3, 50.4, 58.8, 63.3, 67.6, 69.7, 127.1, 127.3, 127.7, 128.0, 128.3, 128.5, 140.7, 142.4, 176.1; *m*/*z* (ESI⁺) 312 ([M+H]⁺, 100%); HRMS (ESI⁺) C₁₉H₂₁NO₃Na ([M+H]⁺) requires 334.1419; found 334.1426.

Desilylation of 53 with TBAF/AcOH: A solution of TBAF/ AcOH (1.5:1, 0.16 mL, 0.16 mmol) was added to a stirred solution of 53 (50 mg, 0.11 mmol) in THF (5 mL) at 0 °C and allowed to cool to rt. After stirring for 18 h, the reaction mixture was diluted with DCM, washed with H₂O and dried. The solvents were removed in vacuo. Chromatography (eluent 30–40 °C petrol/Et₂O 2:1) gave *syn*-63 (30 mg, 76%).

3.3.30. (2R,3S,\alpha R)-1-(Pyrrolidin-1'-yl)-2-methyl-3-[Nbenzyl-N-(a-methylbenzyl)amino]-4-hydroxybutan-1one anti-66. To a THF (2 mL) solution of 48 (194 mg, 0.39 mmol) was added TBAF (186 mg, 0.60 mmol) and the solution allowed to stand at rt for 3 days before concentration in vacuo. Chromatography (eluent Et₂O/EtOAc 1:1) gave anti-66 as a viscous oil (132 mg, 89%); R_f 0.31 (Et₂O/EtOAc 1:1); C₂₄H₃₂N₂O₂ requires C, 75.75; H, 8.5; N, 7.4%; found C, 75.6; H, 8.7; N, 7.1%; $[\alpha]_D^{20}$ -62.2 (c 1.9, EtOH) for **66**·HCl; ν_{max} (film) 3250, 1603; δ_{H} (500 MHz, CDCl₃) 1.16 (3H, d, J 7.3, C(2)Me), 1.38 (3H, d, J 7.0, $C(\alpha)Me$), 1.71–1.82 (4H, m, N(CH₂CH₂)₂), 2.22– 3.38 (4H, m, N(CH₂CH₂)₂), 2.38 (1H, qd, J 7.3, 2.8, C(2)H), 3.52 (1H, td, J 5.8, 2.8, C(3)H), 3.71 (1H, dd, J 10.5, 6.0, $C(4)H_A$), 3.82–3.95 (4H, m, $C(4)H_B$, $C(\alpha)H$), 4.35 (1H, br s, OH), 7.21–7.47 (10H, m, Ph); $\delta_{\rm C}$ (125 MHz, CDCl₃) 12.8, 16.9, 24.1, 25.7, 40.4, 45.8, 45.9, 51.3, 56.0, 56.9, 60.8, 126.9, 127.2, 128.3, 128.4, 128.7, 141.0, 143.3, 175.9; m/z (ESI⁺) 310 ([M-70], 49%), 212 (45), 206 (100).

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